

MAHLE Original claimer performance piston ring sets are engineered for oval track claimer series engines. These economy performance ring sets feature many of the same benefits as our race proven premium sets at an economical price. Positively Twisted 5/64" or 1/16" top rings provide outstanding high RPM sealing in a choice of plain cast iron or moly-plasma face coatings. These sets also utilize a 5/64" RBT or 1/16" THG second ring which provides unmatched oil control in race conditions. CP-20 oil rings are also utilized in standard and low tension for optimum power output.

### 1.5MM, 1.5MM, 4.0MM Grey Iron Non-Coated Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0009</b>	301-0870	.171"	302-0060	.170"	303-0291	.156"
4.0200"	<b>310-0009.020</b>	301-0871	.171"	302-0062	.170"	303-0292	.156"
4.0300"	<b>310-0009.030</b>	301-0872	.171"	302-0064	.170"	303-0293	.156"
4.0400"	<b>310-0009.040</b>	301-0873	.171"	302-0294	.170"	303-0294	.156"
4.0600"	<b>310-0009.060</b>	301-0874	.171"	302-0295	.170"	303-0295	.156"

### 1.5MM, 1.5MM, 4.0MM Plasma-Moly Coated Carbon Steel Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0010</b>	301-0506	.155"	302-0060	.170"	303-0291	.156"
4.0300"	<b>310-0010.030</b>	301-0508	.155"	302-0064	.170"	303-0293	.156"
4.0400"	<b>310-0010.040</b>	301-0509	.155"	302-0294	.170"	303-0294	.156"
4.0600"	<b>310-0010.060</b>	301-0510	.155"	302-0295	.170"	303-0295	.156"

### 1/16", 1/16", 3/16" Moly Coated Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0012</b>	301-0116	.187"	302-0108	.170"	303-0155	.201"
4.0300"	<b>310-0012.030</b>	301-0117	.187"	302-0112	.170"	303-0158	.201"
4.0400"	<b>310-0012.040</b>	301-0118	.187"	302-0114	.170"	303-0159	.201"
4.0600"	<b>310-0012.060</b>	301-0119	.187"	302-0116	.170"	303-0161	.201"
4.1250"	<b>310-0011</b>	301-0128	.193"	302-0127	.170"	303-0168	.201"
4.1550"	<b>310-0011.030</b>	301-0129	.193"	302-0131	.170"	303-0171	.201"
4.1650"	<b>310-0011.040</b>	301-0130	.193"	302-0133	.170"	303-0172	.201"

### 1/16", 1/16", 3/16" Grey Iron Non-Coated Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0002</b>	301-0120	.187"	302-0108	.170"	303-0115	.201"
4.0300"	<b>310-0002.030</b>	301-0121	.187"	302-0112	.170"	303-0118	.201"
4.0400"	<b>310-0002.040</b>	301-0122	.187"	302-0114	.170"	303-0119	.201"
4.0600"	<b>310-0002.060</b>	301-0123	.187"	302-0116	.170"	303-0121	.201"
4.1250"	<b>310-0001</b>	301-0124	.193"	302-0127	.170"	303-0128	.201"
4.1550"	<b>310-0001.030</b>	301-0125	.193"	302-0131	.170"	303-0131	.201"
4.1650"	<b>310-0001.040</b>	301-0126	.193"	302-0133	.170"	303-0132	.201"
4.1850"	<b>310-0001.060</b>	301-0127	.193"	302-0137	.170"	303-0133	.201"

### 1/16", 1/16", 3/16" Moly Coated Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0004</b>	301-0116	.187"	302-0108	.170"	303-0115	.201"
4.0300"	<b>310-0004.030</b>	301-0117	.187"	302-0112	.170"	303-0118	.201"
4.0400"	<b>310-0004.040</b>	301-0118	.187"	302-0114	.170"	303-0119	.201"
4.0600"	<b>310-0004.060</b>	301-0119	.187"	302-0116	.170"	303-0121	.201"
4.1250"	<b>310-0003</b>	301-0128	.193"	302-0127	.170"	303-0128	.201"
4.1550"	<b>310-0003.030</b>	301-0129	.193"	302-0131	.170"	303-0131	.201"
4.1650"	<b>310-0003.040</b>	301-0130	.193"	302-0133	.170"	303-0132	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

**5/64", 5/64", 3/16" Moly Coated Grey Iron Low Tension Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0014</b>	301-0142	.187"	302-0265	.187"	303-0155	.201"
4.0200"	<b>310-0014.020</b>	301-0848	.187"	302-0269	.187"	303-0157	.201"
4.0300"	<b>310-0014.030</b>	301-0143	.187"	302-0271	.187"	303-0158	.201"
4.0400"	<b>310-0014.040</b>	301-0144	.187"	302-0272	.187"	303-0159	.201"
4.0600"	<b>310-0014.060</b>	301-0145	.187"	302-0274	.187"	303-0161	.201"
4.1250"	<b>310-0013</b>	301-0150	.193"	302-0246	.193"	303-0168	.201"
4.1450"	<b>310-0013.020</b>	301-0855	.193"	302-1038	.193"	303-0170	.201"
4.1550"	<b>310-0013.030</b>	301-0151	.193"	302-0247	.193"	303-0171	.201"
4.1650"	<b>310-0013.040</b>	301-0152	.194"	302-0248	.194"	303-0172	.201"
4.1850"	<b>310-0013.060</b>	301-0153	.193"	302-0249	.193"	303-0174	.201"

**5/64", 5/64", 3/16" Grey Iron Non-Coated Standard Tension Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0005</b>	301-0138	.187"	302-0265	.187"	303-0115	.201"
4.0200"	<b>310-0005.020</b>	301-0790	.187"	302-0269	.187"	303-0117	.201"
4.0300"	<b>310-0005.030</b>	301-0139	.187"	302-0271	.187"	303-0118	.201"
4.0400"	<b>310-0005.040</b>	301-0140	.187"	302-0272	.187"	303-0119	.201"
4.0600"	<b>310-0005.060</b>	301-0141	.187"	302-0274	.187"	303-0121	.201"
4.1250"	<b>310-0007</b>	301-0146	.193"	302-0246	.193"	303-0128	.201"
4.1450"	<b>310-0007.020</b>	301-0798	.193"	302-1038	.193"	303-0130	.201"
4.1550"	<b>310-0007.030</b>	301-0147	.193"	302-0247	.193"	303-0131	.201"
4.1650"	<b>310-0007.040</b>	301-0148	.194"	302-0248	.194"	303-0132	.201"
4.1850"	<b>310-0007.060</b>	301-0149	.193"	302-0249	.193"	303-0133	.201"

**5/64", 5/64", 3/16" Moly Coated Grey Iron Standard Tension Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>310-0006</b>	301-0142	.187"	302-0265	.187"	303-0115	.201"
4.0200"	<b>310-0006.020</b>	301-0848	.187"	302-0269	.187"	303-0117	.201"
4.0300"	<b>310-0006.030</b>	301-0143	.187"	302-0271	.187"	303-0118	.201"
4.0400"	<b>310-0006.040</b>	301-0144	.187"	302-0272	.187"	303-0119	.201"
4.0600"	<b>310-0006.060</b>	301-0145	.187"	302-0274	.187"	303-0121	.201"
4.1250"	<b>310-0008</b>	301-0150	.193"	302-0246	.193"	303-0128	.201"
4.1450"	<b>310-0008.020</b>	301-0855	.193"	302-1038	.193"	303-0130	.201"
4.1550"	<b>310-0008.030</b>	301-0151	.193"	302-0247	.193"	303-0131	.201"
4.1650"	<b>310-0008.040</b>	301-0152	.194"	302-0248	.194"	303-0132	.201"
4.1850"	<b>310-0008.060</b>	301-0153	.193"	302-0249	.193"	303-0133	.201"

MAHLE Original Fire-Power piston ring sets are engineered to withstand the punishment of today's high powered nitrous oxide injected, turbocharged and supercharged race applications. PC479 compression rings will provide superior ring durability, stable radial tension, superior combustion sealing and oil control, while protecting the cylinder walls. All these benefits will net additional horsepower while extending engine life. MAHLE Original Fire-Power rings can be purchased in boxed engine sets as well as open stock to meet your performance requirements.

## .043", 1/16", 3/16" PC479 Fire-Power Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0083.005*</b>	301-0163	.187"	302-0109	.170"	303-0115	.201"
4.0350"	<b>315-0083.035</b>	301-0165	.187"	302-0113	.170"	303-0118	.201"
4.0650"	<b>315-0083.065*</b>	301-0166	.187"	302-0117	.170"	303-0121	.201"
4.1300"	<b>315-0084.005</b>	301-0168	.192"	302-0128	.170"	303-0128	.201"
4.1600"	<b>315-0084.035</b>	301-0169	.192"	302-0132	.170"	303-0131	.201"
4.1700"	<b>315-0084.045</b>	301-0170	.192"	302-0134	.170"	303-0132	.201"
4.1900"	<b>315-0084.065</b>	301-0172	.192"	302-0138	.170"	303-0133	.201"
4.5050"	<b>315-0085.005</b>	301-0173	.175"	302-0319	.170"	303-0359	.201"
4.5350"	<b>315-0085.035</b>	301-0175	.175"	302-0320	.170"	303-0360	.201"
4.5675"	<b>315-0085.065</b>	301-0177	.175"	302-0321	.170"	303-0361	.201"
4.6050"	<b>315-0080.005</b>	301-0180	.175"	302-0323	.170"	303-0362	.201"
4.6300"	<b>315-0080.025</b>	301-0183	.175"	302-0324	.170"	303-0644	.201"
4.6800"	<b>315-0082.005</b>	301-0187	.175"	302-0811	.170"	303-0645	.201"

## .043", 1/16", 3/16" PC479 Fire-Power Ductile Iron High Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.5050"	<b>315-0110.005•</b>	301-0173	.175"	302-0319	.170"	303-0647	.201"
4.5350"	<b>315-0110.035•</b>	301-0175	.175"	302-0320	.170"	303-0648	.201"
4.5675"	<b>315-0110.065•</b>	301-0177	.175"	302-0321	.170"	303-0649	.201"
4.6050"	<b>315-0111.005•</b>	301-0180	.175"	302-0323	.170"	303-0650	.201"
4.6300"	<b>315-0111.025•</b>	301-0183	.175"	302-0324	.170"	303-0652	.201"
4.6800"	<b>315-0112.005•</b>	301-0187	.175"	302-0811	.170"	303-0655	.201"

## 1/16", 1/16", 3/16" PC479 Fire-Power Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0072.005</b>	301-0206	.187"	302-0109	.170"	303-0115	.201"
4.0350"	<b>315-0072.035</b>	301-0208	.187"	302-0113	.170"	303-0118	.201"
4.0450"	<b>315-0072.045</b>	301-0209	.187"	302-0115	.170"	303-0119	.201"
4.0650"	<b>315-0072.065</b>	301-0210	.187"	302-0117	.170"	303-0121	.201"
4.1300"	<b>315-0073.005</b>	301-0211	.192"	302-0128	.170"	303-0128	.201"
4.1600"	<b>315-0073.035</b>	301-0213	.192"	302-0132	.170"	303-0131	.201"
4.1700"	<b>315-0073.045</b>	301-0214	.192"	302-0134	.170"	303-0132	.201"
4.1900"	<b>315-0073.065</b>	301-0215	.192"	302-0142	.170"	303-0136	.201"
4.2850"	<b>315-0074.035</b>	301-0217	.198"	302-0142	.170"	303-0136	.201"
4.3150"	<b>315-0074.065</b>	301-0218	.198"	302-0146	.170"	303-0138	.201"
4.3250"	<b>315-0075.005</b>	301-0219	.201"	302-1067	.170"	303-0258	.201"
4.3550"	<b>315-0075.035</b>	301-0220	.201"	302-1069	.170"	303-0261	.201"
4.3650"	<b>315-0076.005*</b>	301-0221	.203"	302-1071	.170"	303-0139	.201"
4.3800"	<b>315-0077.005</b>	301-0222	.204"	302-1073	.170"	303-0290	.201"
4.3950"	<b>315-0076.035</b>	301-0224	.203"	302-1075	.170"	303-0142	.201"
4.4450"	<b>315-0078.005</b>	301-0226	.207"	302-0316	.170"	303-0642	.201"
4.4750"	<b>315-0078.035</b>	301-0227	.207"	302-0317	.170"	303-0643	.201"
4.5050"	<b>315-0079.005</b>	301-0228	.210"	302-0319	.170"	303-0359	.201"
4.5350"	<b>315-0079.035</b>	301-0230	.210"	302-0320	.170"	303-0360	.201"
4.5650"	<b>315-0079.065</b>	301-0231	.210"	302-0321	.170"	303-0361	.201"
4.6050"	<b>315-0081.005</b>	301-0232	.210"	302-0323	.170"	303-0362	.201"
4.6300"	<b>315-0081.025</b>	301-0233	.210"	302-0324	.170"	303-0644	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## 1/16", 1/16", 3/16" PC479 Fire-Power Ductile Iron High Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.5050"	<b>315-0108.005•</b>	301-0228	.210"	302-0319	.170"	303-0647	.201"
4.5350"	<b>315-0108.035•</b>	301-0230	.210"	302-0320	.170"	303-0648	.201"
4.5650"	<b>315-0108.065•</b>	301-0231	.210"	302-0321	.170"	303-0649	.201"
4.6050"	<b>315-0109.005•</b>	301-0232	.210"	302-0323	.170"	303-0650	.201"
4.6300"	<b>315-0109.025•</b>	301-0233	.210"	302-0324	.170"	303-0652	.201"

## .017", 1/16", 3/16" PC479 Fire-Power Ductile Iron DYKES Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.3150"	<b>315-0087.005</b>	301-0239	.173"	302-0146	.170"	303-0138	.201"

## .017", 1/16", 3/16" PC479 Fire-Power Ductile Iron DYKES High Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1900"	<b>315-0086.005*</b>	301-0236	.173"	302-0138	.170"	303-0186	.201"
4.3800"	<b>315-0088.005</b>	301-0240	.173"	302-1073	.170"	303-0296	.201"
4.4700"	<b>315-0089.005</b>	301-0242	.173"	302-0317	.170"	303-0298	.201"



MAHLE Original plasma-moly steel top rings provide the ultimate in tensile strength, hardness, and fatigue resistance. MAHLE Original's SAE 9254 steel is combined with proprietary plasma face coating to extend life, eliminate ring breakage, reduce side wear and minimize groove pound out problems. The smaller cross-section of the steel ring allows the top ring groove to be moved nearer the top of the piston. This reduces the crevice volume portion around the top ring land for reduced unburned fuel. Smaller cross-sections mean lower ring mass; this lighter ring design will better tolerate inertial forces and thus seal against the bottom of the ring groove more effectively. The smaller cross-section permitted with higher strength material greatly improves the ability of the ring to conform to cylinder bore distortion often found in today's high output, high revving engines.

## 1.2MM, 1.5MM, 3.0MM Plasma-Moly Carbon Steel Ultra Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0066</b>	301-0001	.147"	302-0060	.170"	303-0285	.153"
4.0050"	<b>315-0066.005</b>	301-0002	.147"	302-0061	.170"	303-0285	.153"
4.0200"	<b>315-0066.020*</b>	301-0003	.147"	302-0062	.170"	303-0286	.153"
4.0250"	<b>315-0066.025</b>	301-0004	.147"	302-0063	.170"	303-0286	.153"
4.0300"	<b>315-0066.030*</b>	301-0005	.147"	302-0064	.170"	303-0287	.153"
4.0350"	<b>315-0066.035</b>	301-0006	.147"	302-0065	.170"	303-0287	.153"
4.0400"	<b>315-0066.040</b>	301-0133	.147"	302-0294	.170"	303-0288	.153"
4.0450"	<b>315-0066.045</b>	301-0007	.147"	302-0066	.170"	303-0288	.153"
4.0600"	<b>315-0066.060*</b>	301-0134	.147"	302-0295	.170"	303-0289	.153"
4.0650"	<b>315-0066.065</b>	301-0010	.147"	302-0069	.170"	303-0289	.153"
4.1250"	<b>315-0067</b>	301-0016	.147"	302-0075	.170"	303-0008	.153"
4.1300"	<b>315-0067.005</b>	301-0017	.147"	302-0076	.170"	303-0008	.153"
4.1450"	<b>315-0067.020</b>	301-0020	.147"	302-0079	.170"	303-0012	.153"
4.1500"	<b>315-0067.025</b>	301-0021	.147"	302-0080	.170"	303-0012	.153"
4.1550"	<b>315-0067.030</b>	301-0022	.147"	302-0081	.170"	303-0014	.153"
4.1600"	<b>315-0067.035</b>	301-0023	.147"	302-0082	.170"	303-0014	.153"
4.1650"	<b>315-0067.040</b>	301-0024	.147"	302-0083	.170"	303-0016	.153"
4.1700"	<b>315-0067.045</b>	301-0025	.147"	302-0084	.170"	303-0016	.153"
4.1850"	<b>315-0067.060</b>	301-0028	.147"	302-0087	.170"	303-0020	.153"
4.1900"	<b>315-0067.065</b>	301-0029	.147"	302-0088	.170"	303-0020	.153"
4.1950"	<b>315-0067.070</b>	301-0030	.147"	302-0089	.170"	303-0022	.153"

## 1.2MM, 1.5MM, 3.0MM Plasma-Moly Carbon Steel Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0064</b>	301-0001	.147"	302-0060	.170"	303-0072	.151"
4.0050"	<b>315-0064.005</b>	301-0002	.147"	302-0061	.170"	303-0072	.151"
4.0200"	<b>315-0064.020*</b>	301-0003	.147"	302-0062	.170"	303-0074	.151"
4.0250"	<b>315-0064.025</b>	301-0004	.147"	302-0063	.170"	303-0074	.151"
4.0300"	<b>315-0064.030*</b>	301-0005	.147"	302-0064	.170"	303-0075	.151"
4.0350"	<b>315-0064.035</b>	301-0006	.147"	302-0065	.170"	303-0075	.151"
4.0400"	<b>315-0064.040</b>	301-0133	.147"	302-0294	.170"	303-0076	.151"
4.0450"	<b>315-0064.045</b>	301-0007	.147"	302-0066	.170"	303-0076	.151"
4.0600"	<b>315-0064.060*</b>	301-0134	.147"	302-0295	.170"	303-0079	.151"
4.0650"	<b>315-0064.065</b>	301-0010	.147"	302-0069	.170"	303-0079	.151"
4.1250"	<b>315-0065</b>	301-0016	.147"	302-0075	.170"	303-0085	.151"
4.1300"	<b>315-0065.005</b>	301-0017	.147"	302-0076	.170"	303-0085	.151"
4.1450"	<b>315-0065.020</b>	301-0020	.147"	302-0079	.170"	303-0089	.151"
4.1500"	<b>315-0065.025</b>	301-0021	.147"	302-0080	.170"	303-0089	.151"
4.1550"	<b>315-0065.030</b>	301-0022	.147"	302-0081	.170"	303-0090	.151"
4.1600"	<b>315-0065.035</b>	301-0023	.147"	302-0082	.170"	303-0090	.151"
4.1650"	<b>315-0065.040</b>	301-0024	.147"	302-0083	.170"	303-0238	.154"
4.1700"	<b>315-0065.045</b>	301-0025	.147"	302-0084	.170"	303-0238	.154"
4.1850"	<b>315-0065.060</b>	301-0028	.147"	302-0087	.170"	303-0240	.154"
4.1900"	<b>315-0065.065</b>	301-0029	.147"	302-0088	.170"	303-0240	.154"
4.1950"	<b>315-0065.070</b>	301-0030	.147"	302-0089	.170"	303-0243	.154"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## 1.5MM, 1.5MM, 3.0MM Plasma-Moly Carbon Steel Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
3.9027"	<b>315-0038.005</b>	301-0111	.151"	302-0213	.163"	303-0266	.154"
3.9170"	<b>315-0038.025</b>	301-0113	.151"	302-0215	.163"	303-0268	.151"
3.9271"	<b>315-0038.035</b>	301-0114	.151"	302-0216	.163"	303-0269	.151"
3.9426"	<b>315-0038.045</b>	301-0115	.151"	302-0217	.163"	303-0270	.151"

## 1.5MM, 1.5MM, 3.0MM Plasma-Moly Carbon Steel Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
3.5563"	<b>315-0039.005</b>	301-0107	.155"	302-0209	.166"	303-0514	.151"
3.5762"	<b>315-0039.025</b>	301-0108	.155"	302-0210	.166"	303-0515	.151"
3.5862"	<b>315-0039.035</b>	301-0109	.155"	302-0211	.166"	303-0516	.151"
3.5962"	<b>315-0039.045</b>	301-0110	.155"	302-0212	.166"	303-0517	.151"
3.9027"	<b>315-0037.005</b>	301-0111	.151"	302-0213	.163"	303-0280	.146"
3.9170"	<b>315-0037.025</b>	301-0113	.151"	302-0215	.163"	303-0281	.146"
3.9271"	<b>315-0037.035</b>	301-0114	.151"	302-0216	.163"	303-0282	.146"
3.9426"	<b>315-0037.045</b>	301-0115	.151"	302-0217	.163"	303-0283	.146"

## 1.5MM, 1.5MM, 4.0MM Plasma-Moly Carbon Steel Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0020</b>	301-0506	.155"	302-0060	.170"	303-0291	.156"
4.0200"	<b>315-0020.020*</b>	301-0507	.155"	302-0062	.170"	303-0292	.156"
4.0300"	<b>315-0020.030</b>	301-0508	.155"	302-0064	.170"	303-0293	.156"
4.0400"	<b>315-0020.040</b>	301-0509	.155"	302-0294	.170"	303-0294	.156"
4.0600"	<b>315-0020.060</b>	301-0510	.155"	302-0295	.170"	303-0295	.156"



MAHLE Original plasma-moly ductile ring sets are designed for the serious racer. These sets feature rings that maximize combustion sealing and minimize frictional losses to increase horsepower and oil control. These sets include reduced radial wall (RRW) top rings, and CP-20 oil rings to reduce tension, improve conformability and maximize power output. Ring sets with low and ultra low tension oil rings are not recommended for street use and should utilize a vacuum pump for maximum performance.

## .043", .043", 3.0MM Plasma-Moly Ductile Iron Ultra Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0015.005*</b>	300-0128	.160"	302-0327	.140"	303-0285	.153"
4.0250"	<b>315-0015.025</b>	300-0132	.160"	302-0329	.140"	303-0286	.153"
4.0300"	<b>315-0015.030•</b>	300-0133	.160"	302-1123	.140"	303-0287	.153"
4.0350"	<b>315-0015.035</b>	300-0134	.160"	302-0330	.140"	303-0287	.153"
4.0400"	<b>315-0015.040</b>	300-0135	.160"	302-0331	.140"	303-0288	.153"
4.0450"	<b>315-0015.045</b>	300-0136	.160"	302-0332	.140"	303-0288	.153"
4.0600"	<b>315-0015.060</b>	300-0187	.160"	302-1124	.165"	303-0289	.153"
4.0650"	<b>315-0015.065</b>	300-0188	.160"	302-0334	.140"	303-0289	.153"
4.0850"	<b>315-0015.085*</b>	300-0145	.160"	302-0336	.140"	303-0673	.153"
4.1250"	<b>315-0175.005*</b>	300-0008	.160"	302-0343	.140"	303-0007	.153"
4.1300"	<b>315-0017.005</b>	300-0009	.160"	302-0344	.140"	303-0008	.153"
4.1350"	<b>315-0017.010*</b>	300-0010	.160"	302-0345	.140"	303-0009	.153"
4.1400"	<b>315-0017.015•</b>	300-0011	.160"	302-1125	.140"	303-0010	.153"
4.1500"	<b>315-0017.025•</b>	300-0013	.160"	302-0347	.140"	303-0012	.153"
4.1550"	<b>315-0017.030•</b>	300-0014	.160"	302-0348	.140"	303-0013	.153"
4.1600"	<b>315-0017.035</b>	300-0015	.160"	302-0349	.140"	303-0014	.153"
4.1700"	<b>315-0017.045</b>	300-0017	.160"	302-0351	.140"	303-0016	.153"
4.1800"	<b>315-0017.055*</b>	300-0019	.160"	302-0353	.140"	303-0018	.153"
4.1900"	<b>315-0017.065</b>	300-0021	.160"	302-0355	.140"	303-0020	.153"
4.1950"	<b>315-0017.070*</b>	300-0007	.160"	302-1076	.140"	303-0021	.153"
4.2000"	<b>315-0017.075*</b>	300-0061	.158"	302-1077	.140"	303-0022	.153"
4.2100"	<b>315-0017.085*</b>	300-0063	.158"	302-1079	.140"	303-0024	.153"
4.2200"	<b>315-0017.095*</b>	300-0065	.158"	302-1081	.140"	303-0026	.153"
4.2550"	<b>315-0161.005*</b>	300-0382	.160"	302-1088	.170"	303-0674	.153"
4.2850"	<b>315-0161.035*</b>	300-0383	.160"	302-1090	.170"	303-0675	.153"
4.3150"	<b>315-0161.065*</b>	300-0384	.160"	302-1092	.170"	303-0676	.153"
4.3250"	<b>315-0162.005*</b>	300-0385	.160"	302-1126	.170"	303-0677	.153"
4.5050"	<b>315-0158.005*</b>	300-0626	.175"	302-1099	.170"	303-0678	.153"
4.5350"	<b>315-0158.035*</b>	300-0627	.175"	302-1101	.170"	303-0679	.153"
4.5650"	<b>315-0158.065*</b>	300-0628	.175"	302-1103	.170"	303-0680	.153"
4.6050"	<b>315-0159.005*</b>	300-0137	.175"	302-1105	.170"	303-0681	.153"
4.6300"	<b>315-0159.030*</b>	300-0629	.175"	302-1106	.170"	303-0682	.153"
4.6800"	<b>315-0160.005*</b>	300-0630	.175"	302-1109	.170"	303-0460	.148"
4.6900"	<b>315-0160.015*</b>	300-0055	.175"	302-1110	.170"	303-0462	.148"
4.7000"	<b>315-0160.025*</b>	300-0243	.175"	302-1111	.170"	303-0685	.148"
4.7050"	<b>315-0160.030*</b>	300-0631	.175"	302-1112	.170"	303-0686	.148"

## .043", .043", 3.0MM Plasma-Moly Ductile Iron Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0059.005*</b>	300-0128	.160"	302-0327	.140"	303-0072	.151"
4.0250"	<b>315-0059.025</b>	300-0132	.160"	302-0329	.140"	303-0074	.151"
4.0300"	<b>315-0059.030•</b>	300-0133	.160"	302-1123	.140"	303-0075	.151"
4.0350"	<b>315-0059.035</b>	300-0134	.160"	302-0330	.140"	303-0075	.151"
4.0400"	<b>315-0059.040</b>	300-0135	.160"	302-0330	.140"	303-0075	.151"
4.0450"	<b>315-0059.045</b>	300-0136	.160"	302-0332	.140"	303-0076	.151"
4.0600"	<b>315-0059.060</b>	300-0187	.160"	302-1124	.165"	303-0079	.151"
4.0650"	<b>315-0059.065</b>	300-0188	.160"	302-0334	.140"	303-0079	.151"
4.0850"	<b>315-0059.085*</b>	300-0145	.160"	302-0336	.140"	303-0081	.151"
4.1250"	<b>315-0176.005*</b>	300-0008	.160"	302-0343	.140"	303-0084	.151"
4.1300"	<b>315-0164.005•</b>	300-0009	.160"	302-0344	.140"	303-0085	.151"
4.1350"	<b>315-0164.010*</b>	300-0010	.160"	302-0345	.140"	303-0086	.151"
4.1400"	<b>315-0164.015•</b>	300-0011	.160"	302-1125	.140"	303-0087	.151"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## .043", .043", 3.0MM Plasma-Moly Ductile Iron Low Tension Reduced Radial Wall Engine Sets (cont.)

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1500"	<b>315-0164.025</b> •	300-0013	.160"	302-0347	.140"	303-0089	.151"
4.1550"	<b>315-0164.030</b> *	300-0014	.160"	302-0348	.140"	303-0687	.151"
4.1600"	<b>315-0164.035</b> •	300-0015	.160"	302-0349	.140"	303-0090	.151"
4.1700"	<b>315-0164.045</b> •	300-0017	.160"	302-0351	.140"	303-0238	.154"
4.1800"	<b>315-0164.055</b> *	300-0019	.160"	302-0353	.140"	303-0688	.154"
4.1900"	<b>315-0164.065</b> •	300-0021	.160"	302-0355	.140"	303-0240	.154"
4.1950"	<b>315-0164.070</b> *	300-0007	.160"	302-1076	.140"	303-0241	.154"
4.2000"	<b>315-0164.075</b> *	300-0061	.158"	302-1077	.140"	303-0243	.154"
4.2100"	<b>315-0164.085</b> *	300-0063	.158"	302-1079	.140"	303-0245	.154"
4.2200"	<b>315-0164.095</b> *	300-0065	.158"	302-1081	.140"	303-0689	.154"
4.2550"	<b>315-0165.005</b> *	300-0382	.160"	302-1088	.170"	303-0188	.154"
4.2850"	<b>315-0165.035</b> *	300-0383	.160"	302-1090	.170"	303-0194	.154"
4.3150"	<b>315-0165.065</b> *	300-0384	.160"	302-1092	.170"	303-0200	.154"
4.3250"	<b>315-0166.005</b> *	300-0385	.160"	302-1126	.170"	303-0246	.154"
4.5050"	<b>315-0167.005</b> *	300-0626	.175"	302-1099	.170"	303-0092	.151"
4.5350"	<b>315-0167.035</b> *	300-0627	.175"	302-1101	.170"	303-0093	.151"
4.5650"	<b>315-0167.045</b> *	300-0628	.175"	302-1103	.170"	303-0094	.151"
4.6050"	<b>315-0068.005</b> *	300-0137	.175"	302-1105	.170"	303-0095	.151"
4.6300"	<b>315-0068.025</b> *	300-0629	.175"	302-1106	.170"	303-0096	.151"
4.6800"	<b>315-0070.005</b> *	300-0630	.175"	302-1109	.170"	303-0098	.151"
4.6900"	<b>315-0070.010</b>	300-0055	.175"	302-0156	.170"	303-0099	.151"
4.7000"	<b>315-0070.025</b> *	300-0243	.175"	302-1111	.170"	303-0690	.151"
4.7050"	<b>315-0070.030</b> *	300-0631	.175"	302-1112	.170"	303-0100	.151"

## .043", .043", 3.0MM Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0168.005</b> *	300-0128	.160"	302-0327	.140"	303-0305	.151"
4.0250"	<b>315-0168.025</b> •	300-0132	.160"	302-0329	.140"	303-0307	.151"
4.0300"	<b>315-0168.030</b> *	300-0133	.160"	302-1123	.140"	303-0308	.151"
4.0350"	<b>315-0168.035</b> •	300-0134	.160"	302-0330	.140"	303-0308	.151"
4.0400"	<b>315-0168.040</b> •	300-0135	.160"	302-0331	.140"	303-0309	.151"
4.0450"	<b>315-0168.045</b> •	300-0136	.160"	302-0332	.140"	303-0309	.151"
4.0600"	<b>315-0168.060</b> *	300-0187	.160"	302-1124	.140"	303-0311	.151"
4.0650"	<b>315-0168.065</b> •	300-0188	.160"	302-0334	.140"	303-0311	.151"
4.0850"	<b>315-0168.085</b> *	300-0145	.160"	302-0336	.140"	303-0313	.151"
4.1250"	<b>315-0177.005</b> *	300-0008	.160"	302-0343	.140"	303-0318	.153"
4.1300"	<b>315-0169.005</b> •	300-0009	.160"	302-0344	.140"	303-0319	.153"
4.1350"	<b>315-0169.010</b> *	300-0010	.160"	302-0345	.140"	303-0320	.153"
4.1400"	<b>315-0169.015</b> •	300-0011	.160"	302-0447	.140"	303-0321	.153"
4.1500"	<b>315-0169.025</b> •	300-0013	.160"	302-0347	.140"	303-0323	.153"
4.1550"	<b>315-0169.030</b> *	300-0014	.160"	302-0348	.140"	303-0324	.153"
4.1600"	<b>315-0169.035</b> •	300-0015	.160"	302-0349	.140"	303-0325	.153"
4.1700"	<b>315-0169.045</b> •	300-0017	.160"	302-0351	.140"	303-0327	.153"
4.1800"	<b>315-0169.055</b> *	300-0019	.160"	302-0353	.140"	303-0329	.153"
4.1900"	<b>315-0169.065</b> *	300-0021	.160"	302-0355	.140"	303-0331	.153"
4.1950"	<b>315-0169.070</b> *	300-0007	.160"	302-1076	.140"	303-0691	.153"
4.2000"	<b>315-0169.075</b> *	300-0061	.158"	302-1077	.140"	303-0692	.153"
4.2100"	<b>315-0169.085</b> *	300-0063	.158"	302-1079	.140"	303-0693	.153"
4.2200"	<b>315-0169.095</b> *	300-0065	.158"	302-1081	.140"	303-0694	.153"
4.2550"	<b>315-0170.005</b> *	300-0382	.160"	302-1088	.170"	303-0332	.153"
4.2850"	<b>315-0170.035</b> *	300-0383	.160"	302-1090	.170"	303-0338	.153"
4.3150"	<b>315-0170.065</b> *	300-0384	.160"	302-1092	.170"	303-0344	.153"
4.3250"	<b>315-0171.005</b> *	300-0385	.160"	302-1126	.170"	303-0695	.153"
4.5050"	<b>315-0172.005</b> *	300-0626	.175"	302-1099	.170"	303-0696	.153"
4.5350"	<b>315-0172.035</b> *	300-0627	.175"	302-1101	.170"	303-0697	.153"
4.5650"	<b>315-0172.065</b> *	300-0628	.175"	302-1103	.170"	303-0698	.153"
4.6050"	<b>315-0173.005</b> *	300-0137	.175"	302-1105	.170"	303-0699	.153"
4.6300"	<b>315-0173.030</b> *	300-0629	.175"	302-1106	.170"	303-0700	.153"
4.6800"	<b>315-0174.005</b> *	300-0630	.175"	302-1109	.170"	303-0701	.153"
4.7000"	<b>315-0174.025</b> *	300-0243	.175"	302-1111	.170"	303-0703	.153"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder



## .043", .043", 3.0MM Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets (cont.)

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.7050"	<b>315-0174.030*</b>	300-0631	.175"	302-1112	.170"	303-0704	.153"

## .043", .043", 3/16" Plasma-Moly Ductile Iron Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0140.005*</b>	300-0128	.160"	302-0327	.140"	303-0155	.201"
4.0350"	<b>315-0140.035•</b>	300-0134	.160"	302-0330	.140"	303-0158	.201"
4.0450"	<b>315-0140.045•</b>	300-0136	.160"	302-0332	.140"	303-0159	.201"
4.0650"	<b>315-0140.065•</b>	300-0188	.160"	302-0334	.140"	303-0161	.201"
4.1300"	<b>315-0163.005•</b>	300-0009	.160"	302-0344	.140"	303-0168	.201"
4.1350"	<b>315-0163.010*</b>	300-0010	.160"	302-0345	.140"	303-0657	.201"
4.1600"	<b>315-0163.035•</b>	300-0015	.160"	302-0349	.140"	303-0171	.201"
4.1700"	<b>315-0163.045•</b>	300-0017	.160"	302-0351	.140"	303-0172	.201"
4.6050"	<b>315-0069.005*</b>	300-0137	.175"	302-1105	.170"	303-0202	.201"
4.6300"	<b>315-0069.025*</b>	300-0629	.175"	302-1106	.170"	303-0203	.201"

## .043", .043", 3/16" Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0184.005*</b>	300-0128	.160"	302-0327	.140"	303-0115	.201"
4.0350"	<b>315-0184.035•</b>	300-0134	.160"	302-0330	.140"	303-0118	.201"
4.0450"	<b>315-0184.045•</b>	300-0136	.160"	302-0332	.140"	303-0119	.201"
4.0650"	<b>315-0184.065•</b>	300-0188	.160"	302-0334	.140"	303-0121	.201"
4.1300"	<b>315-0185.005•</b>	300-0009	.160"	302-0344	.140"	303-0128	.201"
4.1350"	<b>315-0185.010*</b>	300-0010	.160"	302-0345	.140"	303-0666	.201"
4.1600"	<b>315-0185.035•</b>	300-0015	.160"	302-0349	.140"	303-0131	.201"
4.1700"	<b>315-0185.045•</b>	300-0017	.160"	302-0351	.140"	303-0132	.201"
4.6050"	<b>315-0186.005*</b>	300-0137	.175"	302-1105	.170"	303-0362	.201"

## .043", 1.5MM, 3.0MM Plasma-Moly Ductile Iron Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0178.005•</b>	300-0128	.160"	302-0061	.170"	303-0072	.151"
4.0250"	<b>315-0178.025•</b>	300-0132	.160"	302-0063	.170"	303-0074	.151"
4.0350"	<b>315-0178.035•</b>	300-0134	.160"	302-0065	.170"	303-0075	.151"
4.0400"	<b>315-0178.040•</b>	300-0135	.160"	302-0294	.170"	303-0076	.151"
4.0450"	<b>315-0178.045•</b>	300-0136	.160"	302-0066	.170"	303-0076	.151"
4.0650"	<b>315-0178.065•</b>	300-0188	.160"	302-0069	.170"	303-0079	.151"
4.0850"	<b>315-0178.085•</b>	300-0145	.160"	302-0071	.170"	303-0080	.151"
4.1250"	<b>315-0180.005*</b>	300-0008	.160"	302-0075	.170"	303-0084	.151"
4.1300"	<b>315-0179.005•</b>	300-0009	.160"	302-0076	.170"	303-0085	.151"
4.1350"	<b>315-0179.010•</b>	300-0010	.160"	302-0077	.170"	303-0086	.151"
4.1400"	<b>315-0179.015•</b>	300-0011	.160"	302-0078	.170"	303-0087	.151"
4.1500"	<b>315-0179.025•</b>	300-0013	.160"	302-0080	.170"	303-0089	.151"
4.1550"	<b>315-0179.030*</b>	300-0014	.160"	302-0081	.170"	303-0687	.151"
4.1600"	<b>315-0179.035•</b>	300-0015	.160"	302-0082	.170"	303-0090	.151"
4.1700"	<b>315-0179.045•</b>	300-0017	.160"	302-0084	.170"	303-0238	.154"

## .043", 1.5MM, 3.0MM Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0181.005•</b>	300-0128	.160"	302-0061	.170"	303-0305	.151"
4.0250"	<b>315-0181.025•</b>	300-0132	.160"	302-0063	.170"	303-0307	.151"
4.0350"	<b>315-0181.035•</b>	300-0134	.160"	302-0065	.170"	303-0308	.151"
4.0400"	<b>315-0181.040•</b>	300-0135	.160"	302-0294	.170"	303-0309	.151"
4.0450"	<b>315-0181.045•</b>	300-0136	.160"	302-0066	.170"	303-0309	.151"
4.0650"	<b>315-0181.065•</b>	300-0188	.160"	302-0069	.170"	303-0311	.151"
4.0850"	<b>315-0181.085*</b>	300-0145	.160"	302-0071	.170"	303-0313	.151"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

**.043", 1.5MM, 3.0MM Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets (cont.)**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1250"	<b>315-0182.005*</b>	300-0008	.160"	302-0075	.170"	303-0318	.153"
4.1300"	<b>315-0183.005•</b>	300-0009	.160"	302-0076	.170"	303-0319	.153"
4.1350"	<b>315-0183.010•</b>	300-0010	.160"	302-0077	.170"	303-0320	.153"
4.1400"	<b>315-0183.015•</b>	300-0011	.160"	302-0078	.170"	303-0321	.153"
4.1500"	<b>315-0183.025•</b>	300-0013	.160"	302-0080	.170"	303-0323	.153"
4.1550"	<b>315-0183.030*</b>	300-0014	.160"	302-0081	.170"	303-0324	.153"
4.1600"	<b>315-0183.035•</b>	300-0015	.160"	302-0082	.170"	303-0325	.153"
4.1700"	<b>315-0183.045•</b>	300-0017	.160"	302-0084	.170"	303-0327	.153"

**.043", 1/16", 3.0MM Plasma-Moly Ductile Iron Low Tension Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0150.005*</b>	300-0336	.187"	302-0109	.170"	303-0072	.151"
4.0250"	<b>315-0150.025•</b>	300-0339	.187"	302-0111	.170"	303-0074	.151"
4.0350"	<b>315-0150.035•</b>	300-0340	.187"	302-0113	.170"	303-0075	.151"
4.0450"	<b>315-0150.045•</b>	300-0341	.188"	302-0115	.170"	303-0076	.151"
4.0650"	<b>315-0150.065•</b>	300-0342	.187"	302-0117	.170"	303-0079	.151"
4.1300"	<b>315-0152.005•</b>	300-0347	.193"	302-0128	.170"	303-0085	.151"
4.1600"	<b>315-0152.035•</b>	300-0351	.193"	302-0132	.170"	303-0090	.151"

**.043", 1/16", 3.0MM Plasma-Moly Ductile Iron Standard Tension Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0151.005*</b>	300-0336	.187"	302-0109	.170"	303-0305	.151"
4.0250"	<b>315-0151.025•</b>	300-0339	.187"	302-0111	.170"	303-0307	.151"
4.0350"	<b>315-0151.035•</b>	300-0340	.187"	302-0113	.170"	303-0308	.151"
4.0450"	<b>315-0151.045•</b>	300-0341	.188"	302-0115	.170"	303-0309	.151"
4.0650"	<b>315-0151.065•</b>	300-0342	.187"	302-0117	.170"	303-0311	.151"
4.1300"	<b>315-0153.005•</b>	300-0347	.193"	302-0128	.170"	303-0319	.153"
4.1600"	<b>315-0153.035•</b>	300-0351	.193"	302-0132	.170"	303-0325	.153"

**.043", 1/16", 3.0MM Plasma-Moly Ductile Iron Low Tension Reduced Radial Wall Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0154.005•</b>	300-0128	.160"	302-0109	.170"	303-0072	.151"
4.0250"	<b>315-0154.025•</b>	300-0132	.160"	302-0111	.170"	303-0074	.151"
4.0350"	<b>315-0154.035•</b>	300-0134	.160"	302-0113	.170"	303-0075	.151"
4.0450"	<b>315-0154.045•</b>	300-0136	.160"	302-0115	.170"	303-0076	.151"
4.0550"	<b>315-0154.065*</b>	300-0139	.160"	302-0117	.170"	303-0079	.151"
4.1300"	<b>315-0155.005•</b>	300-0009	.160"	302-0128	.170"	303-0085	.151"
4.1600"	<b>315-0155.035•</b>	300-0015	.160"	302-0132	.170"	303-0090	.151"

**.043", 1/16", 3.0MM Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets**

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0156.005•</b>	300-0128	.160"	302-0109	.170"	303-0305	.151"
4.0250"	<b>315-0156.025•</b>	300-0132	.160"	302-0111	.170"	303-0307	.151"
4.0350"	<b>315-0156.035•</b>	300-0134	.160"	302-0113	.170"	303-0308	.151"
4.0450"	<b>315-0156.045•</b>	300-0136	.160"	302-0115	.170"	303-0309	.151"
4.0550"	<b>315-0156.065*</b>	300-0139	.160"	302-0117	.170"	303-0311	.151"
4.1300"	<b>315-0157.005•</b>	300-0009	.160"	302-0128	.170"	303-0319	.153"
4.1600"	<b>315-0157.035•</b>	300-0015	.160"	302-0132	.170"	303-0325	.153"

## .043", 1/16", 3/16" Plasma-Moly Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0133.005*</b>	300-0336	.187"	302-0109	.170"	303-0155	.201"
4.0250"	<b>315-0133.025•</b>	300-0339	.187"	302-0111	.170"	303-0157	.201"
4.0350"	<b>315-0133.035•</b>	300-0340	.187"	302-0113	.170"	303-0158	.201"
4.0450"	<b>315-0133.045•</b>	300-0341	.188"	302-0115	.170"	303-0159	.201"
4.0650"	<b>315-0133.065•</b>	300-0342	.187"	302-0117	.170"	303-0161	.201"
4.1300"	<b>315-0135.005•</b>	300-0347	.193"	302-0128	.170"	303-0168	.201"
4.1500"	<b>315-0135.035*</b>	300-0350	.193"	302-0130	.170"	303-0170	.201"
4.1600"	<b>315-0135.045*</b>	300-0351	.193"	302-0132	.170"	303-0171	.201"
4.2850"	<b>315-0113.035•</b>	300-0355	.198"	302-0142	.170"	303-0177	.201"
4.3150"	<b>315-0113.065•</b>	300-0356	.198"	302-0146	.170"	303-0179	.201"
4.5050"	<b>315-0054.005</b>	300-0367	.210"	302-0319	.170"	303-0204	.201"
4.5350"	<b>315-0054.035</b>	300-0368	.210"	302-0320	.170"	303-0205	.201"
4.5650"	<b>315-0054.065</b>	300-0369	.210"	302-0321	.170"	303-0206	.201"
4.5675"	<b>315-0104.005</b>	300-0370	.212"	302-1120	.212"	303-0663	.201"
4.6050"	<b>315-0117.005•</b>	300-0051	.209"	302-0323	.170"	303-0202	.201"

## .043", 1/16", 3/16" Plasma-Moly Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0027.005*</b>	300-0336	.187"	302-0109	.170"	303-0115	.201"
4.0250"	<b>315-0027.025</b>	300-0339	.187"	302-0111	.170"	303-0117	.201"
4.0350"	<b>315-0027.035</b>	300-0340	.187"	302-0113	.170"	303-0118	.201"
4.0450"	<b>315-0027.045*</b>	300-0341	.188"	302-0115	.170"	303-0119	.201"
4.0650"	<b>315-0027.065</b>	300-0342	.187"	302-0117	.170"	303-0121	.201"
4.1300"	<b>315-0134.005•</b>	300-0347	.193"	302-0128	.170"	303-0128	.201"
4.1500"	<b>315-0134.035•</b>	300-0350	.193"	302-0130	.170"	303-0130	.201"
4.1600"	<b>315-0134.045•</b>	300-0351	.193"	302-0132	.170"	303-0131	.201"
4.2850"	<b>315-0115.035•</b>	300-0355	.198"	302-0142	.170"	303-0136	.201"
4.3150"	<b>315-0115.065•</b>	300-0356	.198"	302-0146	.170"	303-0138	.201"
4.3800"	<b>315-0116.005•</b>	300-0361	.204"	302-1073	.170"	303-0290	.201"
4.5050"	<b>315-0055.005</b>	300-0367	.210"	302-0319	.170"	303-0359	.201"
4.5350"	<b>315-0055.035</b>	300-0368	.210"	302-0320	.170"	303-0360	.201"
4.5650"	<b>315-0055.065</b>	300-0369	.210"	302-0321	.170"	303-0361	.201"
4.5675"	<b>315-0107.005</b>	300-0370	.212"	302-1120	.212"	303-0669	.201"
4.6050"	<b>315-0118.005•</b>	300-0051	.209"	302-1122	.170"	303-0362	.201"
4.6075"	<b>315-0107.045</b>	300-0642	.212"	302-1122	.212"	303-0362	.201"

## .043", 1/16", 3/16" Plasma-Moly Ductile Iron Low Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0119.005•</b>	300-0128	.160"	302-0109	.170"	303-0155	.201"
4.0250"	<b>315-0119.025•</b>	300-0132	.160"	302-0111	.170"	303-0157	.201"
4.0350"	<b>315-0119.035•</b>	300-0134	.160"	302-0113	.170"	303-0158	.201"
4.0450"	<b>315-0119.045•</b>	300-0136	.160"	302-0115	.170"	303-0159	.201"
4.0650"	<b>315-0119.065•</b>	300-0188	.160"	302-0117	.170"	303-0161	.201"
4.1300"	<b>315-0121.005•</b>	300-0009	.160"	302-0128	.170"	303-0168	.201"
4.1500"	<b>315-0121.035*</b>	300-0013	.160"	302-0130	.170"	303-0170	.201"
4.1600"	<b>315-0121.045*</b>	300-0015	.160"	302-0132	.170"	303-0171	.201"
4.2850"	<b>315-0123.035•</b>	300-0383	.160"	302-0142	.170"	303-0177	.201"
4.3150"	<b>315-0123.065•</b>	300-0384	.160"	302-0146	.170"	303-0179	.201"
4.3750"	<b>315-0125.005*</b>	300-0236	.175"	302-1073	.170"	303-0278	.201"
4.5050"	<b>315-0127.005•</b>	300-0626	.175"	302-0319	.170"	303-0204	.201"
4.5350"	<b>315-0127.035*</b>	300-0627	.175"	302-0320	.170"	303-0205	.201"
4.5650"	<b>315-0127.065•</b>	300-0628	.175"	302-0321	.170"	303-0206	.201"
4.6050"	<b>315-0131.005•</b>	300-0137	.175"	302-0323	.170"	303-0202	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## .043", 1/16", 3/16" Plasma-Moly Ductile Iron Standard Tension Reduced Radial Wall Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0120.005</b> •	300-0128	.160"	302-0109	.170"	303-0115	.201"
4.0250"	<b>315-0120.025</b> •	300-0132	.160"	302-0111	.170"	303-0117	.201"
4.0350"	<b>315-0120.035</b> •	300-0134	.160"	302-0113	.170"	303-0118	.201"
4.0450"	<b>315-0120.045</b> •	300-0136	.160"	302-0115	.170"	303-0119	.201"
4.0650"	<b>315-0120.065</b> •	300-0188	.160"	302-0117	.170"	303-0121	.201"
4.1300"	<b>315-0122.005</b> •	300-0009	.160"	302-0128	.170"	303-0128	.201"
4.1500"	<b>315-0122.035</b> •	300-0013	.160"	302-0130	.170"	303-0130	.201"
4.1600"	<b>315-0122.045</b> •	300-0015	.160"	302-0132	.170"	303-0131	.201"
4.2850"	<b>315-0124.035</b> •	300-0383	.160"	302-0142	.170"	303-0136	.201"
4.3150"	<b>315-0124.065</b> •	300-0384	.160"	302-0146	.170"	303-0138	.201"
4.3750"	<b>315-0126.005</b> *†	300-0236	.175"	302-1073	.170"	303-0290	.201"
4.5050"	<b>315-0128.005</b> •	300-0626	.175"	302-0319	.170"	303-0359	.201"
4.5350"	<b>315-0128.035</b> •	300-0627	.175"	302-0320	.170"	303-0360	.201"
4.5650"	<b>315-0128.065</b> •	300-0628	.175"	302-0321	.170"	303-0361	.201"
4.6050"	<b>315-0132.005</b> •	300-0137	.175"	302-0323	.170"	303-0362	.201"

## 1.5MM, 1.5MM, 3.0MM Plasma-Moly Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0060</b>	300-0192	.181"	302-0060	.170"	303-0072	.151"
4.0200"	<b>315-0060.020</b> *†	300-0193	.181"	302-0062	.170"	303-0074	.151"
4.0300"	<b>315-0060.030</b>	300-0194	.181"	302-0064	.170"	303-0075	.151"
4.0400"	<b>315-0060.040</b> *†	300-0195	.181"	302-0294	.170"	303-0076	.151"
4.0600"	<b>315-0060.060</b> *†	300-0196	.181"	302-0295	.170"	303-0079	.151"

## 1/16", 1/16", 3.0MM Plasma-Moly Ductile Iron Ultra Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0050.005</b>	300-0093	.187"	302-0109	.170"	303-0285	.153"
4.0100"	<b>315-0050.010</b> *†	300-0168	.187"	302-1118	.170"	303-0672	.153"
4.0250"	<b>315-0050.025</b>	300-0095	.187"	302-0111	.170"	303-0286	.153"
4.0300"	<b>315-0050.030</b>	300-0096	.187"	302-0112	.170"	303-0287	.153"
4.0350"	<b>315-0050.035</b>	300-0097	.187"	302-0113	.170"	303-0287	.153"
4.0400"	<b>315-0050.040</b>	300-0098	.187"	302-0114	.170"	303-0288	.153"
4.0450"	<b>315-0050.045</b>	300-0099	.189"	302-0115	.170"	303-0288	.153"
4.0600"	<b>315-0050.060</b>	300-0100	.187"	302-0116	.170"	303-0289	.153"
4.0650"	<b>315-0050.065</b>	300-0101	.187"	302-0117	.170"	303-0289	.153"
4.0850"	<b>315-0050.085</b> *†	300-0103	.189"	302-0121	.170"	303-0673	.153"
4.1250"	<b>315-0146</b> •	300-0106	.193"	302-0127	.170"	303-0007	.153"
4.1300"	<b>315-0146.005</b> •	300-0107	.192"	302-0128	.170"	303-0008	.153"
4.1350"	<b>315-0146.010</b> •	300-0157	.192"	302-0291	.170"	303-0009	.153"
4.1400"	<b>315-0146.015</b> •	300-0158	.193"	302-0292	.170"	303-0010	.153"
4.1450"	<b>315-0146.020</b> •	300-0159	.192"	302-0129	.170"	303-0012	.153"
4.1500"	<b>315-0146.025</b> •	300-0108	.192"	302-0130	.170"	303-0012	.153"
4.1550"	<b>315-0146.030</b> •	300-0109	.193"	302-0131	.170"	303-0014	.153"
4.1600"	<b>315-0146.035</b> •	300-0110	.192"	302-0132	.170"	303-0014	.153"
4.1650"	<b>315-0146.040</b> •	300-0111	.193"	302-0133	.170"	303-0016	.153"
4.1700"	<b>315-0146.045</b> •	300-0112	.194"	302-0134	.170"	303-0016	.153"
4.1850"	<b>315-0146.060</b> •	300-0113	.193"	302-0137	.170"	303-0020	.153"
4.1900"	<b>315-0146.065</b> •	300-0114	.192"	302-0138	.170"	303-0020	.153"
4.5050"	<b>315-0148.005</b> *†	300-0122	.210"	302-0319	.170"	303-0678	.153"
4.6050"	<b>315-0149.005</b> •	300-0125	.212"	302-0323	.170"	303-0681	.153"

## 1/16", 1/16", 3.0MM Plasma-Moly Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0049.005</b>	300-0093	.187"	302-0109	.170"	303-0072	.151"
4.0100"	<b>315-0049.010</b> *†	300-0168	.187"	302-1118	.170"	303-0073	.151"
4.0250"	<b>315-0049.025</b>	300-0095	.187"	302-0111	.170"	303-0074	.151"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## 1/16", 1/16", 3.0MM Plasma-Moly Ductile Iron Low Tension Engine Sets (cont.)

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0300"	<b>315-0049.030</b>	300-0096	.187"	302-0112	.170"	303-0075	.151"
4.0350"	<b>315-0049.035</b>	300-0097	.187"	302-0113	.170"	303-0075	.151"
4.0400"	<b>315-0049.040</b>	300-0098	.187"	302-0114	.170"	303-0076	.151"
4.0450"	<b>315-0049.045</b>	300-0099	.189"	302-0115	.170"	303-0076	.151"
4.0600"	<b>315-0049.060</b>	300-0100	.187"	302-0116	.170"	303-0079	.151"
4.0650"	<b>315-0049.065</b>	300-0101	.187"	302-0117	.170"	303-0079	.151"
4.0850"	<b>315-0049.085•</b>	300-0103	.189"	302-0121	.170"	303-0081	.151"
4.1250"	<b>315-0071</b>	300-0106	.193"	302-0127	.170"	303-0084	.151"
4.1300"	<b>315-0071.005</b>	300-0107	.192"	302-0128	.170"	303-0085	.151"
4.1350"	<b>315-0071.010•</b>	300-0157	.192"	302-0291	.170"	303-0086	.151"
4.1400"	<b>315-0071.015•</b>	300-0158	.193"	302-0292	.170"	303-0087	.151"
4.1450"	<b>315-0071.020</b>	300-0159	.192"	302-0129	.170"	303-0089	.151"
4.1500"	<b>315-0071.025</b>	300-0108	.192"	302-0130	.170"	303-0089	.151"
4.1550"	<b>315-0071.030</b>	300-0109	.193"	302-0131	.170"	303-0090	.151"
4.1600"	<b>315-0071.035</b>	300-0110	.192"	302-0132	.170"	303-0090	.151"
4.1650"	<b>315-0071.040</b>	300-0111	.193"	302-0133	.170"	303-0238	.154"
4.1700"	<b>315-0071.045</b>	300-0112	.194"	302-0134	.170"	303-0238	.154"
4.1850"	<b>315-0071.060</b>	300-0113	.193"	302-0137	.170"	303-0240	.154"
4.1900"	<b>315-0071.065</b>	300-0114	.192"	302-0138	.170"	303-0240	.154"
4.5050"	<b>315-0141.005•</b>	300-0122	.210"	302-0319	.170"	303-0092	.151"
4.6050"	<b>315-0142.005•</b>	300-0125	.212"	302-0323	.170"	303-0095	.151"

## 1/16", 1/16", 3.0MM Plasma-Moly Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0139.005•</b>	300-0093	.187"	302-0109	.170"	303-0305	.151"
4.0100"	<b>315-0139.010*</b>	300-0168	.187"	302-1118	.170"	303-0306	.151"
4.0250"	<b>315-0139.025•</b>	300-0095	.187"	302-0111	.170"	303-0307	.151"
4.0300"	<b>315-0139.030•</b>	300-0096	.187"	302-0112	.170"	303-0308	.151"
4.0350"	<b>315-0139.035•</b>	300-0097	.187"	302-0113	.170"	303-0308	.151"
4.0400"	<b>315-0139.040•</b>	300-0098	.187"	302-0114	.170"	303-0309	.151"
4.0450"	<b>315-0139.045•</b>	300-0099	.189"	302-0115	.170"	303-0309	.151"
4.0600"	<b>315-0139.060•</b>	300-0100	.187"	302-0116	.170"	303-0311	.151"
4.0650"	<b>315-0139.065•</b>	300-0101	.187"	302-0117	.170"	303-0311	.151"
4.0850"	<b>315-0139.085*</b>	300-0103	.189"	302-0121	.170"	303-0313	.151"
4.1250"	<b>315-0143•</b>	300-0106	.193"	302-0127	.170"	303-0318	.153"
4.1300"	<b>315-0143.005•</b>	300-0107	.192"	302-0128	.170"	303-0319	.153"
4.1350"	<b>315-0143.010•</b>	300-0157	.192"	302-0291	.170"	303-0320	.153"
4.1400"	<b>315-0143.015•</b>	300-0158	.193"	302-0129	.170"	303-0323	.153"
4.1450"	<b>315-0143.020•</b>	300-0159	.192"	302-0129	.170"	303-0323	.153"
4.1500"	<b>315-0143.025•</b>	300-0108	.192"	302-0130	.170"	303-0323	.153"
4.1550"	<b>315-0143.030•</b>	300-0109	.193"	302-0131	.170"	303-0325	.153"
4.1600"	<b>315-0143.035•</b>	300-0110	.192"	302-0132	.170"	303-0325	.153"
4.1650"	<b>315-0143.040•</b>	300-0111	.193"	302-0133	.170"	303-0327	.153"
4.1700"	<b>315-0143.045•</b>	300-0112	.194"	302-0134	.170"	303-0327	.153"
4.1850"	<b>315-0143.060*</b>	300-0113	.193"	302-0137	.170"	303-0331	.153"
4.1900"	<b>315-0143.065*</b>	300-0114	.192"	302-0138	.170"	303-0331	.153"
4.2160"	<b>315-0047.065*</b>	300-0253	.194"	302-0800	.194"	303-0305	.151"
4.5050"	<b>315-0144.005*</b>	300-0122	.210"	302-0319	.170"	303-0696	.153"
4.6050"	<b>315-0145.005•</b>	300-0125	.212"	302-0323	.170"	303-0699	.153"

## 1/16", 1/16", 1/8" Plasma-Moly Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0033</b>	300-0092	.187"	302-0108	.170"	303-0034	.201"
4.0050"	<b>315-0033.005</b>	300-0093	.187"	302-0109	.170"	303-0034	.201"
4.0250"	<b>315-0033.025</b>	300-0095	.187"	302-0111	.170"	303-0035	.201"
4.0300"	<b>315-0033.030</b>	300-0096	.187"	302-0112	.170"	303-0036	.201"
4.0350"	<b>315-0033.035</b>	300-0097	.187"	302-0113	.170"	303-0036	.201"
4.0450"	<b>315-0033.045</b>	300-0099	.189"	302-0115	.170"	303-0037	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## 1/16", 1/16", 1/8" Plasma-Moly Ductile Iron Standard Tension Engine Sets (cont.)

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0600"	<b>315-0033.060</b>	300-0100	.187"	302-0116	.170"	303-0038	.201"
4.0650"	<b>315-0033.065</b>	300-0101	.187"	302-0117	.170"	303-0038	.201"
4.1300"	<b>315-0021.005</b>	300-0107	.192"	302-0128	.170"	303-0040	.201"
4.1600"	<b>315-0021.035</b>	300-0110	.192"	302-0132	.170"	303-0043	.201"
4.1900"	<b>315-0021.065</b>	300-0114	.192"	302-0138	.170"	303-0045	.201"

## 1/16", 1/16", 3/16" Plasma-Moly Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
3.7850"	<b>315-0013.005†</b>	300-0171	.175"	302-0221	.175"	303-0284	.201"
3.8050"	<b>315-0011.005</b>	300-0172	.178"	302-0222	.178"	303-0273	.201"
3.8150"	<b>315-0011.015</b>	300-0173	.178"	302-0223	.178"	303-0274	.201"
3.8150"	<b>315-0013.035†</b>	300-0173	.178"	302-0223	.178"	303-0274	.201"
3.8250"	<b>315-0011.025</b>	300-0174	.178"	302-0224	.178"	303-0275	.201"
3.8350"	<b>315-0011.035</b>	300-0175	.178"	302-0225	.178"	303-0276	.201"
3.8800"	<b>315-0012.005*</b>	300-0176	.181"	302-0226	.181"	303-0145	.201"
3.9100"	<b>315-0012.035</b>	300-0178	.181"	302-0228	.181"	303-0147	.201"
3.9400"	<b>315-0012.065</b>	300-0179	.181"	302-0229	.181"	303-0151	.201"
4.0050"	<b>315-0005.005</b>	300-0093	.187"	302-0109	.170"	303-0155	.201"
4.0100"	<b>315-0005.010</b>	300-0599	.187"	302-1118	.170"	303-0156	.201"
4.0200"	<b>315-0005.020*</b>	300-0094	.187"	302-0110	.170"	303-0157	.201"
4.0250"	<b>315-0005.025</b>	300-0095	.187"	302-0111	.170"	303-0157	.201"
4.0300"	<b>315-0005.030•</b>	300-0096	.187"	302-0112	.170"	303-0158	.201"
4.0350"	<b>315-0005.035</b>	300-0097	.187"	302-0113	.170"	303-0158	.201"
4.0450"	<b>315-0005.045</b>	300-0099	.189"	302-0115	.170"	303-0159	.201"
4.0650"	<b>315-0005.065</b>	300-0101	.187"	302-0117	.170"	303-0161	.201"
4.0750"	<b>315-0008.035</b>	300-0102	.189"	302-0119	.170"	303-0162	.201"
4.0850"	<b>315-0005.085</b>	300-0103	.189"	302-0121	.170"	303-0163	.201"
4.1050"	<b>315-0008.065</b>	300-0104	.189"	302-0124	.170"	303-0165	.201"
4.1150"	<b>315-0043.065*</b>	300-0105	.189"	302-0310	.189"	303-0166	.201"
4.1250"	<b>315-0004</b>	300-0106	.193"	302-0127	.170"	303-0167	.201"
4.1300"	<b>315-0004.005</b>	300-0107	.192"	302-0128	.170"	303-0168	.201"
4.1350"	<b>315-0004.010•</b>	300-0157	.192"	302-0291	.170"	303-0657	.201"
4.1400"	<b>315-0004.015</b>	300-0158	.193"	302-0292	.170"	303-0169	.201"
4.1500"	<b>315-0004.025</b>	300-0108	.192"	302-0130	.170"	303-0170	.201"
4.1550"	<b>315-0047.005*</b>	300-0109	.194"	302-0131	.170"	303-0171	.201"
4.1600"	<b>315-0004.035</b>	300-0110	.192"	302-0132	.170"	303-0171	.201"
4.1700"	<b>315-0004.045</b>	300-0112	.194"	302-0134	.170"	303-0172	.201"
4.1850"	<b>315-0047.035</b>	300-0113	.194"	302-0137	.170"	303-0659	.201"
4.1900"	<b>315-0004.065</b>	300-0114	.192"	302-0138	.170"	303-0174	.201"
4.2550"	<b>315-0002.005</b>	300-0116	.198"	302-0140	.170"	303-0175	.201"
4.2850"	<b>315-0002.035</b>	300-0118	.198"	302-0142	.170"	303-0177	.201"
4.3150"	<b>315-0002.065</b>	300-0121	.198"	302-0146	.170"	303-0179	.201"
4.3250"	<b>315-0003.005</b>	300-0181	.201"	302-1067	.170"	303-0303	.000"
4.3550"	<b>315-0003.035</b>	300-0182	.201"	302-1069	.170"	303-0304	.201"
4.3650"	<b>315-0010.005</b>	300-0184	.203"	302-1071	.170"	303-0180	.201"
4.3800"	<b>315-0014.005</b>	300-0180	.204"	302-1073	.170"	303-0278	.201"
4.3850"	<b>315-0003.065</b>	300-0183	.201"	302-1119	.201"	303-0182	.201"
4.3950"	<b>315-0010.035</b>	300-0185	.203"	302-1075	.170"	303-0183	.201"
4.4250"	<b>315-0010.065</b>	300-0186	.203"	302-0315	.170"	303-0185	.201"
4.4450"	<b>315-0058.005</b>	300-0166	.207"	302-0316	.170"	303-0661	.201"
4.4750"	<b>315-0058.035</b>	300-0167	.207"	302-0317	.170"	303-0662	.201"
4.5050"	<b>315-0001.005</b>	300-0122	.210"	302-0319	.170"	303-0204	.201"
4.5350"	<b>315-0001.035</b>	300-0123	.210"	302-0320	.170"	303-0205	.201"
4.5650"	<b>315-0001.065</b>	300-0124	.210"	302-0321	.170"	303-0206	.201"
4.5675"	<b>315-0105.005</b>	300-0623	.212"	302-1120	.212"	303-0663	.201"
4.6050"	<b>315-0006.005</b>	300-0125	.212"	302-0323	.170"	303-0202	.201"
4.6075"	<b>315-0104.045</b>	300-0612	.212"	302-1122	.212"	303-0202	.201"
4.6075"	<b>315-0105.045</b>	300-0612	.212"	302-1122	.212"	303-0202	.201"
4.6300"	<b>315-0006.025</b>	300-0126	.215"	302-0324	.170"	303-0665	.201"

## 1/16", 1/16", 3/16" Plasma-Moly Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
3.8050"	<b>315-0136.005•</b>	300-0172	.178"	302-0222	.178"	303-0627	.201"
3.8150"	<b>315-0136.015</b>	300-0173	.178"	302-0223	.178"	303-0628	.201"
3.8250"	<b>315-0136.025•</b>	300-0174	.178"	302-0224	.178"	303-0629	.201"
3.8350"	<b>315-0136.035•</b>	300-0175	.178"	302-0225	.178"	303-0630	.201"
3.8800"	<b>315-0137.005*</b>	300-0176	.181"	302-0226	.181"	303-0105	.201"
3.9050"	<b>315-0137.035•</b>	300-0177	.181"	302-0228	.181"	303-0107	.201"
3.9400"	<b>315-0137.065•</b>	300-0179	.181"	302-0229	.181"	303-0111	.201"
4.0000"	<b>315-0036</b>	300-0092	.187"	302-0108	.170"	303-0115	.201"
4.0050"	<b>315-0036.005</b>	300-0093	.187"	302-0109	.170"	303-0115	.201"
4.0100"	<b>315-0036.010</b>	300-0599	.187"	302-1118	.170"	303-0116	.201"
4.0250"	<b>315-0036.025</b>	300-0095	.187"	302-0111	.170"	303-0117	.201"
4.0300"	<b>315-0036.030</b>	300-0096	.187"	302-0112	.170"	303-0118	.201"
4.0350"	<b>315-0036.035</b>	300-0097	.187"	302-0113	.170"	303-0118	.201"
4.0400"	<b>315-0036.040</b>	300-0098	.187"	302-0114	.170"	303-0119	.201"
4.0450"	<b>315-0036.045</b>	300-0099	.189"	302-0115	.170"	303-0119	.201"
4.0600"	<b>315-0036.060</b>	300-0100	.187"	302-0116	.170"	303-0121	.201"
4.0650"	<b>315-0036.065</b>	300-0101	.187"	302-0117	.170"	303-0121	.201"
4.0750"	<b>315-0036.075</b>	300-0102	.189"	302-0119	.170"	303-0112	.201"
4.0850"	<b>315-0036.085</b>	300-0103	.189"	302-0121	.170"	303-0123	.201"
4.1200"	<b>315-0138*</b>	300-0156	.189"	302-0126	.170"	303-0127	.201"
4.1250"	<b>315-0032</b>	300-0106	.193"	302-0127	.170"	303-0128	.201"
4.1300"	<b>315-0032.005</b>	300-0107	.192"	302-0128	.170"	303-0128	.201"
4.1500"	<b>315-0032.025</b>	300-0108	.192"	302-0130	.170"	303-0130	.201"
4.1550"	<b>315-0032.030</b>	300-0109	.193"	302-0131	.170"	303-0131	.201"
4.1600"	<b>315-0032.035</b>	300-0110	.192"	302-0132	.170"	303-0131	.201"
4.1650"	<b>315-0032.040</b>	300-0111	.193"	302-0133	.170"	303-0132	.201"
4.1700"	<b>315-0032.045</b>	300-0112	.194"	302-0134	.170"	303-0132	.201"
4.1850"	<b>315-0032.060</b>	300-0113	.193"	302-0137	.170"	303-0133	.201"
4.1900"	<b>315-0032.065</b>	300-0114	.192"	302-0138	.170"	303-0133	.201"
4.2500"	<b>315-0035</b>	300-0115	.198"	302-0139	.170"	303-0134	.201"
4.2550"	<b>315-0035.005</b>	300-0116	.198"	302-0140	.170"	303-0134	.201"
4.2800"	<b>315-0035.030</b>	300-0117	.198"	302-0141	.170"	303-0136	.201"
4.2850"	<b>315-0035.035</b>	300-0118	.198"	302-0142	.170"	303-0136	.201"
4.2900"	<b>315-0035.040</b>	300-0119	.198"	302-0143	.170"	303-0137	.201"
4.2950"	<b>315-0035.045*</b>	300-0622	.198"	302-0144	.170"	303-0137	.201"
4.3100"	<b>315-0035.060</b>	300-0120	.198"	302-0145	.170"	303-0138	.201"
4.3150"	<b>315-0035.065</b>	300-0121	.198"	302-0146	.170"	303-0138	.201"
4.3200"	<b>315-0029</b>	300-0162	.201"	302-1066	.170"	303-0258	.201"
4.3250"	<b>315-0029.005</b>	300-0181	.201"	302-1067	.170"	303-0258	.201"
4.3500"	<b>315-0029.030</b>	300-0163	.201"	302-1068	.170"	303-0261	.201"
4.3550"	<b>315-0029.035</b>	300-0182	.201"	302-1069	.170"	303-0261	.201"
4.3600"	<b>315-0025*</b>	300-0164	.203"	302-1070	.170"	303-0139	.201"
4.3650"	<b>315-0025.005</b>	300-0184	.203"	302-1071	.170"	303-0139	.201"
4.3750"	<b>315-0018.005</b>	300-0165	.204"	302-1072	.170"	303-0290	.201"
4.3800"	<b>315-0029.060</b>	300-0180	.204"	302-1073	.170"	303-0141	.201"
4.3850"	<b>315-0029.065</b>	300-0183	.201"	302-1119	.201"	303-0141	.201"
4.3950"	<b>315-0025.035</b>	300-0185	.203"	302-1075	.170"	303-0142	.201"
4.4250"	<b>315-0025.060</b>	300-0186	.203"	302-0315	.170"	303-0144	.201"
4.4450"	<b>315-0057.005</b>	300-0166	.207"	302-0316	.170"	303-0667	.201"
4.4750"	<b>315-0057.035</b>	300-0167	.207"	302-0317	.170"	303-0668	.201"
4.5050"	<b>315-0053.005</b>	300-0122	.210"	302-0319	.170"	303-0359	.201"
4.5350"	<b>315-0053.035</b>	300-0123	.210"	302-0320	.170"	303-0360	.201"
4.5650"	<b>315-0053.065</b>	300-0124	.210"	302-0321	.170"	303-0361	.201"
4.5675"	<b>315-0106.005</b>	300-0623	.212"	302-1120	.212"	303-0669	.201"
4.5775"	<b>315-0106.015</b>	300-0624	.212"	302-1121	.212"	303-0670	.201"
4.6050"	<b>315-0056.005</b>	300-0125	.212"	302-0323	.170"	303-0362	.201"
4.6075"	<b>315-0106.045</b>	300-0612	.212"	302-1122	.212"	303-0362	.201"
4.6300"	<b>315-0056.025</b>	300-0126	.215"	302-0324	.170"	303-0644	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## 1/16", 5/64", 4.0MM Plasma-Moly Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
3.1925"	<b>315-0009.005†</b>	300-0169	.135"	302-0219	.135"	303-0543	.152"
3.2225"	<b>315-0009.035†</b>	300-0170	.135"	302-0220	.135"	303-0545	.152"

## .031", 1/16", 3/16" Plasma-Moly Ductile Iron DYKES Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0016.005*</b>	301-0069	.175"	302-0109	.170"	303-0155	.201"
4.0250"	<b>315-0016.025*</b>	301-0071	.175"	302-0111	.170"	303-0157	.201"
4.0350"	<b>315-0016.035*</b>	301-0072	.175"	302-0113	.170"	303-0158	.201"
4.0650"	<b>315-0016.065</b>	301-0076	.173"	302-0117	.170"	303-0161	.201"
4.1300"	<b>315-0193.005*</b>	301-0079	.173"	302-0128	.170"	303-0168	.201"
4.1600"	<b>315-0193.035*</b>	301-0081	.173"	302-0132	.170"	303-0171	.201"
4.1900"	<b>315-0193.065*</b>	301-0082	.173"	302-0138	.170"	303-0174	.201"
4.2550"	<b>315-0194.005*</b>	301-0084	.173"	302-0140	.170"	303-0175	.201"
4.2850"	<b>315-0194.035*</b>	301-0087	.173"	302-0142	.170"	303-0177	.201"
4.3150"	<b>315-0194.065•</b>	301-0088	.173"	302-0146	.170"	303-0179	.201"
4.3800"	<b>315-0195.005•</b>	301-0090	.173"	302-1073	.170"	303-0278	.201"

## .031", 1/16", 3/16" Plasma-Moly Ductile Iron DYKES Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0050"	<b>315-0196.005*</b>	301-0069	.175"	302-0109	.170"	303-0115	.201"
4.0250"	<b>315-0196.025*</b>	301-0071	.175"	302-0111	.170"	303-0117	.201"
4.0350"	<b>315-0196.035*</b>	301-0072	.175"	302-0113	.170"	303-0118	.201"
4.0650"	<b>315-0196.065•</b>	301-0076	.173"	302-0117	.170"	303-0121	.201"
4.1300"	<b>315-0197.005*</b>	301-0079	.173"	302-0128	.170"	303-0128	.201"
4.1600"	<b>315-0197.035*</b>	301-0081	.173"	302-0132	.170"	303-0131	.201"
4.1900"	<b>315-0197.065•</b>	301-0082	.173"	302-0138	.170"	303-0133	.201"
4.2550"	<b>315-0198.005*</b>	301-0084	.173"	302-0140	.170"	303-0134	.201"
4.2850"	<b>315-0198.035*</b>	301-0087	.173"	302-0142	.170"	303-0136	.201"
4.3150"	<b>315-0198.065•</b>	301-0088	.173"	302-0146	.170"	303-0138	.201"
4.3800"	<b>315-0199.005•</b>	301-0090	.173"	302-1073	.170"	303-0290	.201"

## .017", 1/16", 3/16" Plasma-Moly Ductile Iron DYKES Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1900"	<b>315-0187.005•</b>	301-0060	.173"	302-0147	.192"	303-0133	.201"
4.2550"	<b>315-0188.005•</b>	301-0062	.173"	302-0140	.170"	303-0134	.201"
4.3150"	<b>315-0188.065•</b>	301-0064	.173"	302-0146	.170"	303-0138	.201"

## .017", 1/16", 3/16" Plasma-Moly Ductile Iron DYKES High Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1900"	<b>315-0190.005•</b>	301-0060	.173"	302-0147	.192"	303-0186	.201"
4.2550"	<b>315-0191.005•</b>	301-0062	.173"	302-0140	.170"	303-0187	.201"
4.3150"	<b>315-0191.065•</b>	301-0064	.173"	302-0146	.170"	303-0646	.201"

## 5/64", 1/16", 3/16" Plasma-Moly Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1550"	<b>315-0046.005*</b>	300-0638	.192"	302-0131	.170"	303-0171	.201"
4.1850"	<b>315-0046.035*</b>	300-0639	.192"	302-0137	.170"	303-0174	.201"



## 5/64", 5/64", 3/16" Plasma-Moly Ductile Iron Low Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0051</b>	300-0222	.187"	302-0265	.187"	303-0155	.201"
4.0050"	<b>315-0051.005</b>	300-0653	.187"	302-0266	.187"	303-0155	.201"
4.0200"	<b>315-0051.020*</b>	300-0226	.187"	302-0269	.187"	303-0157	.201"
4.0250"	<b>315-0051.025</b>	300-0227	.187"	302-0270	.187"	303-0157	.201"
4.0300"	<b>315-0051.030</b>	300-0228	.187"	302-0271	.187"	303-0158	.201"
4.0350"	<b>315-0051.035</b>	300-0646	.187"	302-0267	.187"	303-0158	.201"
4.0400"	<b>315-0051.040</b>	300-0229	.187"	302-0272	.187"	303-0159	.201"
4.0450"	<b>315-0051.045</b>	300-0230	.187"	302-0273	.187"	303-0159	.201"
4.0600"	<b>315-0051.060</b>	300-0231	.187"	302-0274	.187"	303-0161	.201"
4.0650"	<b>315-0051.065</b>	300-0647	.187"	302-0268	.187"	303-0161	.201"

## 5/64", 5/64", 3/16" Plasma-Moly Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0034</b>	300-0222	.187"	302-0265	.187"	303-0115	.201"
4.0050"	<b>315-0034.005</b>	300-0653	.187"	302-0266	.187"	303-0115	.201"
4.0200"	<b>315-0034.020*</b>	300-0226	.187"	302-0269	.187"	303-0117	.201"
4.0250"	<b>315-0034.025</b>	300-0227	.187"	302-0270	.187"	303-0117	.201"
4.0300"	<b>315-0034.030</b>	300-0228	.187"	302-0271	.187"	303-0118	.201"
4.0350"	<b>315-0034.035</b>	300-0646	.187"	302-0267	.187"	303-0118	.201"
4.0400"	<b>315-0034.040</b>	300-0229	.187"	302-0272	.187"	303-0119	.201"
4.0450"	<b>315-0034.045</b>	300-0230	.187"	302-0273	.187"	303-0119	.201"
4.0600"	<b>315-0034.060</b>	300-0231	.187"	302-0274	.187"	303-0121	.201"
4.0650"	<b>315-0034.065</b>	300-0647	.187"	302-0268	.187"	303-0121	.201"
4.0700"	<b>315-0052.030*</b>	300-0636	.189"	302-1036	.189"	303-0122	.201"
4.0987"	<b>315-0048.035*</b>	300-0254	.191"	302-0313	.190"	303-0124	.201"
4.1250"	<b>315-0023</b>	300-0200	.193"	302-0246	.193"	303-0128	.201"
4.1300"	<b>315-0022.005</b>	300-0197	.193"	302-0243	.193"	303-0128	.201"
4.1550"	<b>315-0023.030</b>	300-0201	.193"	302-0274	.193"	303-0131	.201"
4.1600"	<b>315-0022.035</b>	300-0198	.193"	302-0244	.193"	303-0131	.201"
4.1650"	<b>315-0023.040</b>	300-0202	.193"	302-0248	.194"	303-0132	.201"
4.1900"	<b>315-0022.065</b>	300-0199	.193"	302-0245	.193"	303-0133	.201"
4.2500"	<b>315-0028</b>	300-0214	.198"	302-0257	.198"	303-0134	.201"
4.2550"	<b>315-0028.005</b>	300-0215	.198"	302-0258	.198"	303-0134	.201"
4.2800"	<b>315-0028.030</b>	300-0216	.198"	302-0259	.198"	303-0136	.201"
4.2850"	<b>315-0028.035</b>	300-0217	.198"	302-0260	.198"	303-0136	.201"
4.3100"	<b>315-0028.060</b>	300-0218	.198"	302-0261	.198"	303-0138	.201"
4.3150"	<b>315-0028.065</b>	300-0641	.198"	302-0262	.201"	303-0138	.201"
4.3175"	<b>315-0040.005*</b>	300-0245	.201"	302-0299	.201"	303-0138	.201"
4.3250"	<b>315-0019.005</b>	300-0189	.201"	302-0238	.201"	303-0258	.201"
4.3475"	<b>315-0040.035</b>	300-0246	.201"	302-0300	.201"	303-0260	.201"
4.3550"	<b>315-0019.035</b>	300-0190	.201"	302-0239	.201"	303-0261	.201"
4.3650"	<b>315-0024.005</b>	300-0204	.203"	302-0250	.203"	303-0139	.201"
4.3775"	<b>315-0040.065*</b>	300-0247	.201"	302-0301	.203"	303-0141	.201"
4.3850"	<b>315-0019.065</b>	300-0191	.201"	302-0240	.203"	303-0141	.201"
4.3950"	<b>315-0024.035</b>	300-0205	.203"	302-0251	.203"	303-0142	.201"
4.4050"	<b>315-0024.045</b>	300-0206	.203"	302-0252	.203"	303-0143	.201"
4.4250"	<b>315-0024.065</b>	300-0207	.203"	302-0253	.203"	303-0144	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

MAHLE Original chrome ductile ring sets are engineered to maximize combustion sealing and minimize frictional losses to increase horsepower and oil control. These sets contain a chrome ductile top ring for superior strength and high rpm combustion sealing. The Grey Iron RBT or THG second ring provides unmatched oil control. CP-20 oil rings are also utilized in standard tension for optimum power output.

## 1/16", 1/16", 1/8" Chrome Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0031*</b>	300-0072	.187"	302-0108	.170"	303-0034	.201"
4.0050"	<b>315-0031.005</b>	300-0073	.187"	302-0109	.170"	303-0034	.201"
4.0200"	<b>315-0031.020*</b>	300-0074	.187"	302-0110	.170"	303-0035	.201"
4.0300"	<b>315-0031.030*</b>	300-0076	.187"	302-0112	.170"	303-0036	.201"
4.0350"	<b>315-0031.035*</b>	300-0077	.187"	302-0113	.170"	303-0036	.201"
4.0400"	<b>315-0031.040*</b>	300-0078	.187"	302-0114	.170"	303-0037	.201"
4.0450"	<b>315-0031.045*</b>	300-0079	.187"	302-0115	.170"	303-0037	.201"
4.0600"	<b>315-0031.060</b>	300-0080	.187"	302-0116	.170"	303-0038	.201"
4.0650"	<b>315-0031.065*</b>	300-0081	.187"	302-0117	.170"	303-0038	.201"

## 1/16", 1/16", 3/16" Chrome Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.1250"	<b>315-0026</b>	300-0082	.193"	302-0127	.170"	303-0128	.201"
4.1300"	<b>315-0026.005</b>	300-0083	.193"	302-0128	.170"	303-0128	.201"
4.1550"	<b>315-0026.030</b>	300-0084	.193"	302-0131	.170"	303-0131	.201"
4.1600"	<b>315-0026.035*</b>	300-0085	.193"	302-0132	.170"	303-0131	.201"
4.1650"	<b>315-0026.040</b>	300-0086	.193"	302-0133	.170"	303-0132	.201"
4.1900"	<b>315-0026.065*</b>	300-0088	.193"	302-0138	.170"	303-0133	.201"

## 5/64", 5/64", 3/16" Chrome Ductile Iron Standard Tension Engine Sets

Bore	Part Number	Top Ring	Radial	Second Ring	Radial	Oil Ring	Radial
4.0000"	<b>315-0030*</b>	300-0563	.187"	302-0265	.187"	303-0115	.201"
4.0050"	<b>315-0030.005</b>	300-0223	.187"	302-0266	.187"	303-0115	.201"
4.0350"	<b>315-0030.035*</b>	300-0224	.187"	302-0267	.187"	303-0118	.201"



## Plasma-Moly Ductile Iron .043" Compression Ring

Part	Bore	Width	Radial
300-0330*	3.7550"	.043"	.176"
300-0331*	3.7850"	.043"	.176"
300-0332*	3.8150"	.043"	.175"
300-0333•	3.8800"	.043"	.181"
300-0334•	3.9100"	.043"	.181"
300-0335•	3.9400"	.043"	.181"
300-0336*	4.0050"	.043"	.187"
300-0337*	4.0100"	.043"	.187"
300-0338*	4.0150"	.043"	.187"
300-0339•	4.0250"	.043"	.187"
300-0340•	4.0350"	.043"	.187"
300-0341•	4.0450"	.043"	.188"
300-0342•	4.0650"	.043"	.187"
300-0343•	4.0750"	.043"	.188"
300-0344*	4.0875"	.043"	.190"
300-0345•	4.1050"	.043"	.187"
300-0346*	4.1250"	.043"	.193"
300-0347•	4.1300"	.043"	.193"
300-0348•	4.1350"	.043"	.193"
300-0349*	4.1400"	.043"	.193"
300-0350•	4.1500"	.043"	.193"
300-0351•	4.1600"	.043"	.193"
300-0352•	4.1900"	.043"	.193"
300-0353•	4.2550"	.043"	.198"
300-0354*	4.2600"	.043"	.198"
300-0355•	4.2850"	.043"	.198"
300-0356•	4.3150"	.043"	.198"
300-0357•	4.3250"	.043"	.198"
300-0358*	4.3450"	.043"	.198"
300-0359	4.3550"	.043"	.198"
300-0361•	4.3800"	.043"	.204"
300-0363*	4.3950"	.043"	.204"
300-0364•	4.4450"	.043"	.207"
300-0365*	4.4710"	.043"	.207"
300-0367•	4.5050"	.043"	.210"
300-0368•	4.5350"	.043"	.210"
300-0369•	4.5650"	.043"	.210"
300-0370•	4.5675"	.043"	.212"
300-0051	4.6050"	.043"	.209"
300-0642•	4.6075"	.043"	.212"
300-0052*	4.6300"	.043"	.215"
300-0053*	4.6500"	.043"	.215"
300-0054*	4.6800"	.043"	.215"
300-0056*	4.7050"	.043"	.218"
300-0057	4.7350"	.043"	.218"
300-0058*	4.7550"	.043"	.221"
300-0059*	4.7850"	.043"	.221"
300-0060	4.8050"	.043"	.221"

## Plasma-Moly Ductile Iron .043" Compression Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
300-0655•	3.9370"	.043"	.150"
300-0127*	4.0000"	.043"	.160"
300-0128	4.0050"	.043"	.160"

## Plasma-Moly Ductile Iron .043" Compression Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
300-0129*	4.0100"	.043"	.160"
300-0130	4.0150"	.043"	.160"
300-0131	4.0200"	.043"	.160"
300-0132	4.0250"	.043"	.160"
300-0133	4.0300"	.043"	.160"
300-0134	4.0350"	.043"	.160"
300-0135	4.0400"	.043"	.160"
300-0136	4.0450"	.043"	.160"
300-0139*	4.0550"	.043"	.160"
300-0187	4.0600"	.043"	.160"
300-0188	4.0650"	.043"	.160"
300-0142*	4.0700"	.043"	.160"
300-0143	4.0750"	.043"	.160"
300-0144*	4.0800"	.043"	.160"
300-0145	4.0850"	.043"	.160"
300-0146*	4.0900"	.043"	.160"
300-0147*	4.0950"	.043"	.160"
300-0008•	4.1250"	.043"	.160"
300-0009	4.1300"	.043"	.160"
300-0010	4.1350"	.043"	.160"
300-0011	4.1400"	.043"	.160"
300-0012	4.1450"	.043"	.160"
300-0013	4.1500"	.043"	.160"
300-0014	4.1550"	.043"	.160"
300-0015	4.1600"	.043"	.160"
300-0016	4.1650"	.043"	.160"
300-0017	4.1700"	.043"	.160"
300-0018	4.1750"	.043"	.160"
300-0019*	4.1800"	.043"	.160"
300-0020	4.1850"	.043"	.160"
300-0021	4.1900"	.043"	.160"
300-0007	4.1950"	.043"	.160"
300-0061*	4.2000"	.043"	.158"
300-0062	4.2050"	.043"	.158"
300-0063*	4.2100"	.043"	.158"
300-0064*	4.2150"	.043"	.158"
300-0065	4.2200"	.043"	.158"
300-0066•	4.2250"	.043"	.158"
300-0067*	4.2300"	.043"	.158"
300-0068*	4.2350"	.043"	.158"
300-0069*	4.2400"	.043"	.158"
300-0070*	4.2450"	.043"	.158"
300-0071*	4.2500"	.043"	.158"
300-0382•	4.2550"	.043"	.160"
300-0232*	4.2800"	.043"	.170"
300-0383•	4.2850"	.043"	.160"
300-0233*	4.3100"	.043"	.170"
300-0384•	4.3150"	.043"	.160"
300-0234*	4.3200"	.043"	.170"
300-0385•	4.3250"	.043"	.160"
300-0235*	4.3500"	.043"	.170"
300-0236•	4.3750"	.043"	.175"
300-0237*	4.4000"	.043"	.175"
300-0238*	4.4400"	.043"	.175"
300-0239*	4.5000"	.043"	.175"
300-0626•	4.5050"	.043"	.175"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Plasma-Moly Ductile Iron .043" Compression Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
300-0240*	4.5300"	.043"	.175"
300-0627•	4.5350"	.043"	.175"
300-0241*	4.5600"	.043"	.175"
300-0628•	4.5650"	.043"	.175"
300-0242*	4.6000"	.043"	.175"
300-0137	4.6050"	.043"	.175"
300-0648•	4.6150"	.043"	.175"
300-0629•	4.6300"	.043"	.175"
300-0670	4.6500"	.043"	.175"
300-0386*	4.6750"	.043"	.175"
300-0630•	4.6800"	.043"	.175"
300-0055*	4.6900"	.043"	.175"
300-0243*	4.7000"	.043"	.175"
300-0631•	4.7050"	.043"	.175"
300-0632•	4.7350"	.043"	.175"
300-0244*	4.7500"	.043"	.175"
300-0698•	4.8050"	.043"	.170"
300-0687•	4.9050"	.043"	.170"

## PC479 Fire-Power .043" Compression Ring File Fit

Part	Bore	Width	Radial
301-0163*	4.0050"	.043"	.187"
301-0165	4.0350"	.043"	.187"
301-0166*	4.0650"	.043"	.187"
301-0167*	4.1000"	.043"	.187"
301-0168•	4.1300"	.043"	.192"
301-0169	4.1600"	.043"	.192"
301-0170•	4.1700"	.043"	.192"
301-0171	4.1800"	.043"	.192"
301-0172•	4.1900"	.043"	.192"
301-0173•	4.5050"	.043"	.175"
301-0174	4.5050"	.043"	.210"
301-0175	4.5350"	.043"	.175"
301-0176	4.5625"	.043"	.175"
301-0177•	4.5675"	.043"	.175"
301-0178•	4.5675"	.043"	.210"
301-0179	4.5875"	.043"	.175"
301-0180•	4.6050"	.043"	.175"
301-0181	4.6050"	.043"	.210"
301-0182	4.6150"	.043"	.175"
301-0183	4.6300"	.043"	.175"
301-0184*	4.6300"	.043"	.210"
301-0185	4.6500"	.043"	.175"
301-0186	4.6500"	.043"	.210"
301-0187	4.6800"	.043"	.175"
301-0188	4.6800"	.043"	.210"
301-0189	4.6900"	.043"	.175"
301-0190	4.7050"	.043"	.175"
301-0191*	4.7050"	.043"	.210"
301-0890•	4.7800"	.043"	.175"

## PC479 Fire-Power Plasma-Moly .043" Compression Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
301-0301*	4.1700"	.043"	.160"
301-0195*	4.6800"	.043"	.175"
301-0197	4.6850"	.043"	.175"
301-0200	4.7050"	.043"	.175"

## Plasma-Moly Ductile Iron 1.2MM Compression Ring File Fit

Part	Bore	Width	Radial
300-0673•	4.7550"	1.2MM	.210"
300-0686•	4.8050"	1.2MM	.210"

## Plasma-Moly Ductile Iron 1.2MM Compression Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
300-0387*	3.0315"	1.2MM	.125"
300-0388*	3.0512"	1.2MM	.125"
300-0389*	3.0612"	1.2MM	.125"
300-0394•	4.0050"	1.2MM	.160"
300-0395•	4.0150"	1.2MM	.160"
300-0396•	4.0250"	1.2MM	.160"
300-0397•	4.0350"	1.2MM	.160"
300-0398•	4.0450"	1.2MM	.160"
300-0399•	4.0550"	1.2MM	.160"
300-0400•	4.0650"	1.2MM	.160"
300-0401•	4.0750"	1.2MM	.160"
300-0402•	4.0850"	1.2MM	.160"
300-0403•	4.0950"	1.2MM	.160"
300-0404•	4.1050"	1.2MM	.160"
300-0405*	4.1200"	1.2MM	.160"
300-0022	4.1250"	1.2MM	.160"
300-0023	4.1300"	1.2MM	.160"
300-0024	4.1350"	1.2MM	.160"
300-0025	4.1400"	1.2MM	.160"
300-0026	4.1450"	1.2MM	.160"
300-0027	4.1500"	1.2MM	.160"
300-0028*	4.1550"	1.2MM	.160"
300-0029	4.1600"	1.2MM	.160"
300-0030*	4.1650"	1.2MM	.160"
300-0031	4.1700"	1.2MM	.160"
300-0032*	4.1750"	1.2MM	.160"
300-0033*	4.1800"	1.2MM	.160"
300-0034*	4.1850"	1.2MM	.160"
300-0035	4.1900"	1.2MM	.160"
300-0036*	4.1950"	1.2MM	.160"
300-0037	4.2000"	1.2MM	.160"
300-0038*	4.2050"	1.2MM	.160"
300-0039*	4.2100"	1.2MM	.160"
300-0040*	4.2150"	1.2MM	.160"
300-0041*	4.2200"	1.2MM	.160"
300-0042*	4.2250"	1.2MM	.160"
300-0043*	4.2300"	1.2MM	.160"
300-0044*	4.2350"	1.2MM	.160"
300-0045*	4.2400"	1.2MM	.160"
300-0046*	4.2450"	1.2MM	.160"

## Plasma-Moly Ductile Iron 1.2MM Compression Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
300-0047*	4.2500"	1.2MM	.160"

## PC479 Fire-Power 1.2MM Compression Ring File Fit

Part	Bore	Width	Radial
301-0204	4.7550"	1.2MM	.210"
301-0205	4.8050"	1.2MM	.210"

## PC479 Fire-Power Plasma-Moly 1.2MM Compression Ring File Fit

Part	Bore	Width	Radial
301-0202*	4.7550"	1.2MM	.210"
301-0203*	4.8050"	1.2MM	.210"
301-0882•	5.1300"	1.2MM	.158"

## Plasma-Moly Carbon Steel 1.2MM Compression Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
301-0302•	3.2441"	1.2MM	.126"
301-0303•	3.2638"	1.2MM	.126"
301-0305•	3.2736"	1.2MM	.126"
301-0307*	3.2835"	1.2MM	.126"
301-0308•	3.3465"	1.2MM	.135"
301-0309•	3.3858"	1.2MM	.134"
301-0310•	3.4449"	1.2MM	.143"
301-0311•	3.4646"	1.2MM	.143"
301-0312•	3.5039"	1.2MM	.144"
301-0314•	3.5236"	1.2MM	.144"
301-0315•	3.5334"	1.2MM	.144"
301-0317•	3.5433"	1.2MM	.150"
301-0320•	3.5512"	1.2MM	.142"
301-0318•	3.5531"	1.2MM	.150"
301-0319•	3.5630"	1.2MM	.150"
301-0321•	3.5709"	1.2MM	.142"
301-0322•	3.5807"	1.2MM	.142"
301-0323•	3.5906"	1.2MM	.142"
301-0324•	3.6220"	1.2MM	.143"
301-0327•	3.6220"	1.2MM	.153"
301-0325•	3.6417"	1.2MM	.143"
301-0328•	3.6417"	1.2MM	.153"
301-0326•	3.6515"	1.2MM	.143"
301-0329•	3.6516"	1.2MM	.153"
301-0330•	3.7795"	1.2MM	.150"
301-0334•	3.8000"	1.2MM	.151"
301-0332•	3.8090"	1.2MM	.150"
301-0335•	3.8200"	1.2MM	.151"
301-0336•	3.8300"	1.2MM	.151"
301-0337•	3.8400"	1.2MM	.151"
301-0338•	3.8600"	1.2MM	.151"
301-0912•	3.9370"	1.2MM	.143"
301-0001	4.0000"	1.2MM	.147"
301-0002	4.0050"	1.2MM	.147"
301-0132*	4.0100"	1.2MM	.147"

## Plasma-Moly Carbon Steel 1.2MM Compression Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
301-0003*	4.0200"	1.2MM	.147"
301-0004	4.0250"	1.2MM	.147"
301-0005*	4.0300"	1.2MM	.147"
301-0006	4.0350"	1.2MM	.147"
301-0133	4.0400"	1.2MM	.147"
301-0007	4.0450"	1.2MM	.147"
301-0008	4.0500"	1.2MM	.147"
301-0009	4.0550"	1.2MM	.147"
301-0134*	4.0600"	1.2MM	.147"
301-0010	4.0650"	1.2MM	.147"
301-0011	4.0750"	1.2MM	.147"
301-0135*	4.0800"	1.2MM	.147"
301-0012	4.0850"	1.2MM	.147"
301-0136*	4.0900"	1.2MM	.147"
301-0013	4.0950"	1.2MM	.147"
301-0137*	4.1000"	1.2MM	.147"
301-0014	4.1050"	1.2MM	.147"
301-0015*	4.1150"	1.2MM	.147"
301-0016	4.1250"	1.2MM	.147"
301-0017	4.1300"	1.2MM	.147"
301-0018	4.1350"	1.2MM	.147"
301-0019	4.1400"	1.2MM	.147"
301-0020	4.1450"	1.2MM	.147"
301-0021	4.1500"	1.2MM	.147"
301-0022	4.1550"	1.2MM	.147"
301-0023	4.1600"	1.2MM	.147"
301-0024	4.1650"	1.2MM	.147"
301-0025	4.1700"	1.2MM	.147"
301-0026	4.1750"	1.2MM	.147"
301-0027	4.1800"	1.2MM	.147"
301-0028	4.1850"	1.2MM	.147"
301-0029	4.1900"	1.2MM	.147"
301-0030	4.1950"	1.2MM	.147"
301-0031	4.2000"	1.2MM	.147"
301-0032	4.2050"	1.2MM	.147"
301-0033*	4.2100"	1.2MM	.147"
301-0034*	4.2150"	1.2MM	.147"
301-0035*	4.2200"	1.2MM	.147"
301-0036*	4.2250"	1.2MM	.147"
301-0037*	4.2300"	1.2MM	.147"
301-0038*	4.2350"	1.2MM	.147"
301-0039*	4.2400"	1.2MM	.147"
301-0040*	4.2450"	1.2MM	.147"
301-0041	4.2500"	1.2MM	.147"
301-0042	4.2550"	1.2MM	.147"
301-0043*	4.2700"	1.2MM	.147"
301-0044*	4.2750"	1.2MM	.147"
301-0045*	4.2800"	1.2MM	.147"
301-0046	4.2850"	1.2MM	.147"
301-0047*	4.3100"	1.2MM	.147"
301-0048	4.3150"	1.2MM	.147"
301-0105*	4.5050"	1.2MM	.147"
301-0093*	4.5350"	1.2MM	.147"
301-0094*	4.5650"	1.2MM	.147"
301-0095*	4.6050"	1.2MM	.147"
301-0096*	4.6300"	1.2MM	.147"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Plasma-Moly Carbon Steel 1.2MM Compression Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
301-0097*	4.6500"	1.2MM	.147"
301-0098	4.6800"	1.2MM	.147"
301-0099*	4.6900"	1.2MM	.147"
301-0100	4.7050"	1.2MM	.147"
301-0101*	4.7350"	1.2MM	.147"
301-0102*	4.7550"	1.2MM	.147"
301-0103*	4.7850"	1.2MM	.147"
301-0104*	4.8050"	1.2MM	.147"

## Chrome Ductile Iron 1.5MM Compression Ring

Part	Bore	Width	Radial
300-0697•	4.0000"	1.5MM	.172"

## Plasma-Moly Ductile Iron 1.5MM Compression Ring File Fit

Part	Bore	Width	Radial
300-0407*	3.7995"	1.5MM	.172"
300-0408•	3.8195"	1.5MM	.172"
300-0192	4.0000"	1.5MM	.181"
300-0281	4.0050"	1.5MM	.160"
300-0665•	4.0050"	1.5MM	.181"
300-0193*	4.0200"	1.5MM	.181"
300-0194*	4.0300"	1.5MM	.181"
300-0283•	4.0350"	1.5MM	.160"
300-0658•	4.0350"	1.5MM	.181"
300-0195*	4.0400"	1.5MM	.181"
300-0284•	4.0450"	1.5MM	.160"
300-0676•	4.0450"	1.5MM	.181"
300-0196*	4.0600"	1.5MM	.181"
300-0285	4.0650"	1.5MM	.160"
301-0888•	4.0650"	1.5MM	.181"
300-0409•	4.0850"	1.5MM	.160"
300-0410•	4.1250"	1.5MM	.160"
300-0411•	4.1300"	1.5MM	.160"
300-0412•	4.1350"	1.5MM	.160"
300-0413•	4.1400"	1.5MM	.160"
300-0414•	4.1450"	1.5MM	.160"
300-0415•	4.1500"	1.5MM	.160"
300-0416•	4.1550"	1.5MM	.160"
300-0417•	4.1600"	1.5MM	.160"
300-0419•	4.1700"	1.5MM	.160"
300-0421	4.1800"	1.5MM	.160"
300-0422*	4.1900"	1.5MM	.160"

## PC479 Fire-Power 1.5MM Compression Ring File Fit

Part	Bore	Width	Radial
301-0895•	3.3386"	1.5MM	.138"
301-0896•	3.3583"	1.5MM	.138"
301-0897•	3.5563"	1.5MM	.155"
301-0898•	3.5709"	1.5MM	.155"
301-0899•	3.5764"	1.5MM	.155"
301-0900•	3.5862"	1.5MM	.155"
301-0901•	3.5961"	1.5MM	.155"

## PC479 Fire-Power 1.5MM Compression Ring File Fit (cont.)

Part	Bore	Width	Radial
301-0892•	3.9027"	1.5MM	.151"
300-0659•	3.9126"	1.5MM	.151"
301-0880•	4.0050"	1.5MM	.160"
301-0894•	4.0350"	1.5MM	.160"
300-0660•	4.0450"	1.5MM	.160"
301-0885•	4.0650"	1.5MM	.160"
301-0893•	4.1300"	1.5MM	.160"
301-0884•	4.1600"	1.5MM	.160"
301-0902•	4.1700"	1.5MM	.160"
301-0903•	4.1900"	1.5MM	.160"

## Plasma-Moly Carbon Steel 1.5MM Compression Ring File Fit

Part	Bore	Width	Radial
301-0437•	3.2260"	1.5MM	.127"
301-0441•	3.2280"	1.5MM	.135"
301-0438*	3.2457"	1.5MM	.127"
301-0442•	3.2480"	1.5MM	.135"
301-0439•	3.2555"	1.5MM	.127"
301-0443•	3.2580"	1.5MM	.135"
301-0440•	3.2654"	1.5MM	.127"
301-0444•	3.2680"	1.5MM	.135"
301-0445•	3.2870"	1.5MM	.135"
301-0446•	3.3390"	1.5MM	.127"
301-0447•	3.3583"	1.5MM	.127"
301-0449	3.3860"	1.5MM	.136"
301-0448•	3.3860"	1.5MM	.143"
301-0450*	3.4060"	1.5MM	.136"
301-0451*	3.4154"	1.5MM	.136"
301-0453•	3.4250"	1.5MM	.143"
301-0454•	3.4640"	1.5MM	.136"
301-0455•	3.4744"	1.5MM	.136"
301-0456•	3.4843"	1.5MM	.136"
301-0457•	3.5040"	1.5MM	.143"
301-0458•	3.5040"	1.5MM	.143"
301-0459•	3.5236"	1.5MM	.143"
301-0460•	3.5334"	1.5MM	.143"
301-0275	3.5433"	1.5MM	.143"
301-0461•	3.5433"	1.5MM	.143"
301-0463•	3.5510"	1.5MM	.143"
301-0469•	3.5510"	1.5MM	.143"
301-0107	3.5563"	1.5MM	.155"
301-0276	3.5630"	1.5MM	.143"
301-0462•	3.5630"	1.5MM	.143"
301-0464*	3.5709"	1.5MM	.142"
301-0470•	3.5709"	1.5MM	.143"
301-0108	3.5762"	1.5MM	.155"
301-0471•	3.5807"	1.5MM	.143"
301-0467*	3.5812"	1.5MM	.143"
301-0109	3.5862"	1.5MM	.155"
301-0472•	3.5906"	1.5MM	.143"
301-0468*	3.5912"	1.5MM	.143"
301-0110	3.5962"	1.5MM	.155"
301-0473•	3.6610"	1.5MM	.140"
301-0474•	3.6712"	1.5MM	.140"
301-0475•	3.6800"	1.5MM	.140"
301-0476•	3.6909"	1.5MM	.140"

## Plasma-Moly Carbon Steel 1.5MM Compression Ring File Fit (cont.)

Part	Bore	Width	Radial
301-0477*	3.8100"	1.5MM	.151"
301-0486•	3.8110"	1.5MM	.151"
301-0490*	3.8110"	1.5MM	.152"
301-0482	3.8110"	1.5MM	.159"
301-0478•	3.8200"	1.5MM	.151"
301-0479•	3.8300"	1.5MM	.151"
301-0483•	3.8307"	1.5MM	.159"
301-0487•	3.8310"	1.5MM	.151"
301-0491•	3.8310"	1.5MM	.151"
301-0480•	3.8400"	1.5MM	.151"
301-0484*	3.8406"	1.5MM	.159"
301-0488•	3.8410"	1.5MM	.151"
301-0485•	3.8504"	1.5MM	.159"
301-0489•	3.8510"	1.5MM	.151"
301-0277	3.8600"	1.5MM	.151"
301-0481•	3.8600"	1.5MM	.151"
301-0494•	3.8976"	1.5MM	.151"
301-0495•	3.9027"	1.5MM	.151"
301-0496•	3.9126"	1.5MM	.151"
301-0112	3.9170"	1.5MM	.151"
301-0113	3.9170"	1.5MM	.151"
301-0114	3.9271"	1.5MM	.151"
301-0115	3.9426"	1.5MM	.151"
301-0497•	3.9528"	1.5MM	.150"
301-0498•	3.9725"	1.5MM	.150"
301-0499*	3.9823"	1.5MM	.150"
301-0500*	3.9922"	1.5MM	.150"
301-0506•	4.0000"	1.5MM	.155"
301-0507•	4.0200"	1.5MM	.155"
301-0508•	4.0300"	1.5MM	.155"
301-0509•	4.0400"	1.5MM	.155"
301-0510•	4.0600"	1.5MM	.155"

## Chrome Ductile Iron 1/16" Compression Ring

Part	Bore	Width	Radial
300-0072*	4.0000"	1/16"	.187"
300-0073*	4.0050"	1/16"	.187"
300-0074*	4.0200"	1/16"	.187"
300-0076*	4.0300"	1/16"	.187"
300-0077*	4.0350"	1/16"	.187"
300-0078*	4.0400"	1/16"	.187"
300-0079*	4.0450"	1/16"	.187"
300-0080*	4.0600"	1/16"	.187"
300-0081*	4.0650"	1/16"	.187"
300-0082*	4.1250"	1/16"	.193"
300-0083*	4.1300"	1/16"	.193"
300-0084*	4.1550"	1/16"	.193"
300-0085*	4.1600"	1/16"	.193"
300-0086*	4.1650"	1/16"	.193"
300-0088*	4.1900"	1/16"	.193"
300-0091*	4.3150"	1/16"	.198"
300-0536*	4.3550"	1/16"	.202"

## Plasma-Moly Ductile Iron 1/16" Compression Ring

Part	Bore	Width	Radial
300-0092	4.0000"	1/16"	.187"
301-0116	4.0000"	1/16"	.187"
300-0096	4.0300"	1/16"	.187"
301-0117	4.0300"	1/16"	.187"

## Plasma-Moly Ductile Iron 1/16" Compression Ring File Fit

Part	Bore	Width	Radial
300-0169	3.1925"	1/16"	.135"
300-0170*	3.2225"	1/16"	.135"
300-0692•	3.5250"	1/16"	.164"
300-0573•	3.5350"	1/16"	.164"
300-0649•	3.5800"	1/16"	.168"
300-0579*	3.6300"	1/16"	.170"
300-0581*	3.6600"	1/16"	.170"
300-0583*	3.6900"	1/16"	.170"
300-0585*	3.7410"	1/16"	.175"
300-0587*	3.7550"	1/16"	.175"
300-0589•	3.7610"	1/16"	.175"
300-0591•	3.7710"	1/16"	.175"
300-0171	3.7850"	1/16"	.175"
300-0148*	3.8000"	1/16"	.178"
300-0172	3.8050"	1/16"	.178"
300-0173	3.8150"	1/16"	.178"
300-0149*	3.8200"	1/16"	.178"
300-0174	3.8250"	1/16"	.178"
300-0150*	3.8300"	1/16"	.178"
300-0175	3.8350"	1/16"	.178"
300-0151*	3.8750"	1/16"	.181"
300-0176*	3.8800"	1/16"	.181"
300-0152*	3.9000"	1/16"	.181"
300-0177*	3.9050"	1/16"	.181"
300-0178	3.9100"	1/16"	.181"
300-0153*	3.9300"	1/16"	.181"
300-0179	3.9400"	1/16"	.181"
300-0664•	3.9450"	1/16"	.183"
300-0598•	3.9700"	1/16"	.185"
300-0093	4.0050"	1/16"	.187"
300-0168	4.0100"	1/16"	.187"
300-0652•	4.0150"	1/16"	.187"
300-0094*	4.0200"	1/16"	.187"
300-0095	4.0250"	1/16"	.187"
300-0097	4.0350"	1/16"	.187"
300-0099	4.0450"	1/16"	.189"
300-0600•	4.0550"	1/16"	.189"
300-0101	4.0650"	1/16"	.187"
300-0154*	4.0700"	1/16"	.189"
300-0102	4.0750"	1/16"	.189"
300-0155*	4.0800"	1/16"	.189"
300-0103	4.0850"	1/16"	.189"
300-0104	4.1050"	1/16"	.189"
300-0105*	4.1150"	1/16"	.189"
300-0156*	4.1200"	1/16"	.189"
300-0107	4.1300"	1/16"	.192"
300-0157	4.1350"	1/16"	.192"
300-0158	4.1400"	1/16"	.193"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Plasma-Moly Ductile Iron 1/16" Compression Ring File Fit (cont.)

Part	Bore	Width	Radial
300-0159	4.1450"	1/16"	.192"
300-0108	4.1500"	1/16"	.192"
300-0110	4.1600"	1/16"	.192"
300-0111	4.1650"	1/16"	.193"
300-0540•	4.1650"	1/16"	.193"
300-0672•	4.1650"	1/16"	.193"
300-0112	4.1700"	1/16"	.194"
300-0160*	4.1750"	1/16"	.192"
300-0161*	4.1800"	1/16"	.192"
300-0114	4.1900"	1/16"	.192"
300-0602*	4.1950"	1/16"	.193"
300-0603•	4.2000"	1/16"	.194"
300-0253•	4.2160"	1/16"	.194"
300-0116	4.2550"	1/16"	.198"
300-0651*	4.2680"	1/16"	.197"
300-0118	4.2850"	1/16"	.198"
300-0622*	4.2950"	1/16"	.198"
300-0121	4.3150"	1/16"	.198"
300-0162	4.3200"	1/16"	.201"
300-0181	4.3250"	1/16"	.201"
300-0163	4.3500"	1/16"	.201"
300-0182	4.3550"	1/16"	.201"
300-0164*	4.3600"	1/16"	.203"
300-0184	4.3650"	1/16"	.203"
300-0165*	4.3750"	1/16"	.204"
300-0180	4.3800"	1/16"	.204"
300-0183	4.3850"	1/16"	.201"
300-0185	4.3950"	1/16"	.203"
300-0606*	4.4100"	1/16"	.204"
300-0186	4.4250"	1/16"	.203"
300-0286*	4.4400"	1/16"	.207"
300-0607•	4.4430"	1/16"	.207"
300-0166•	4.4450"	1/16"	.207"
300-0608•	4.4710"	1/16"	.207"
300-0167	4.4750"	1/16"	.207"
300-0122	4.5050"	1/16"	.210"
300-0123	4.5350"	1/16"	.210"
300-0124	4.5650"	1/16"	.210"
300-0611•	4.5675"	1/16"	.212"
300-0624•	4.5775"	1/16"	.212"
300-0643•	4.5850"	1/16"	.210"
300-0644•	4.5900"	1/16"	.210"
300-0645•	4.5950"	1/16"	.210"
300-0125	4.6050"	1/16"	.212"
300-0612•	4.6075"	1/16"	.212"
300-0126	4.6300"	1/16"	.215"
300-0616*	4.6800"	1/16"	.218"
300-0617*	4.7050"	1/16"	.218"
300-0618*	4.7350"	1/16"	.218"
300-0619•	4.7550"	1/16"	.218"
300-0620*	4.7850"	1/16"	.218"
300-0621•	4.8050"	1/16"	.224"

## PC479 Fire-Power 1/16" Compression Ring File Fit

Part	Bore	Width	Radial
301-0206	4.0050"	1/16"	.187"
301-0207*	4.0250"	1/16"	.187"
301-0208	4.0350"	1/16"	.187"
301-0209	4.0450"	1/16"	.187"
301-0210	4.0650"	1/16"	.187"
301-0211•	4.1300"	1/16"	.192"
301-0212*	4.1500"	1/16"	.192"
301-0213	4.1600"	1/16"	.192"
301-0214	4.1700"	1/16"	.192"
301-0215•	4.1900"	1/16"	.192"
301-0216	4.2650"	1/16"	.198"
301-0217•	4.2850"	1/16"	.198"
301-0218	4.3150"	1/16"	.198"
301-0219	4.3250"	1/16"	.201"
301-0220	4.3550"	1/16"	.201"
301-0221*	4.3650"	1/16"	.203"
301-0222	4.3800"	1/16"	.204"
301-0223*	4.3850"	1/16"	.201"
301-0224•	4.3950"	1/16"	.203"
301-0225*	4.4250"	1/16"	.203"
301-0226•	4.4450"	1/16"	.207"
301-0227	4.4750"	1/16"	.207"
301-0228•	4.5050"	1/16"	.210"
301-0229*	4.5250"	1/16"	.210"
301-0230	4.5350"	1/16"	.210"
301-0231	4.5650"	1/16"	.210"
301-0232	4.6050"	1/16"	.210"
301-0233•	4.6300"	1/16"	.210"

## Plasma-Moly Ductile Iron .031" DYKES Compression Ring File Fit

Part	Bore	Width	Radial
301-0911•	3.8010"	.031"	.173"
301-0732*	3.8150"	.031"	.173"
301-0733*	3.8800"	.031"	.175"
301-0734*	3.9100"	.031"	.173"
301-0735*	3.9400"	.031"	.173"
301-0068*	4.0000"	.031"	.173"
301-0069*	4.0050"	.031"	.175"
301-0070*	4.0100"	.031"	.173"
301-0071*	4.0250"	.031"	.175"
301-0072*	4.0350"	.031"	.175"
301-0073*	4.0400"	.031"	.173"
301-0074*	4.0450"	.031"	.173"
301-0075*	4.0550"	.031"	.173"
301-0076	4.0650"	.031"	.173"
301-0077	4.0750"	.031"	.173"
301-0078*	4.1250"	.031"	.173"
301-0079*	4.1300"	.031"	.173"
301-0080*	4.1400"	.031"	.173"
301-0081*	4.1600"	.031"	.173"
301-0082	4.1900"	.031"	.173"
301-0083*	4.2500"	.031"	.173"
301-0084*	4.2550"	.031"	.173"
301-0085*	4.2600"	.031"	.173"
301-0086*	4.2750"	.031"	.173"



## Plasma-Moly Ductile Iron .031" DYKES Compression Ring File Fit (cont.)

Part	Bore	Width	Radial
301-0087*	4.2850"	.031"	.173"
301-0088	4.3150"	.031"	.173"
301-0737*	4.3250"	.031"	.173"
301-0739*	4.3550"	.031"	.173"
301-0089*	4.3750"	.031"	.173"
301-0090	4.3800"	.031"	.173"
301-0741*	4.3850"	.031"	.173"
301-0091*	4.4100"	.031"	.173"
301-0745•	4.5050"	.031"	.173"

## Plasma-Moly Ductile Iron .017" DYKES Compression Ring File Fit

Part	Bore	Width	Radial
301-0702*	3.8150"	.017"	.175"
301-0704*	3.9100"	.017"	.175"
301-0705*	3.9400"	.017"	.175"
301-0049*	4.0000"	.017"	.173"
301-0050*	4.0050"	.017"	.173"
301-0051*	4.0100"	.017"	.173"
301-0052*	4.0250"	.017"	.173"
301-0053	4.0350"	.017"	.173"
301-0054*	4.0450"	.017"	.173"
301-0055*	4.0650"	.017"	.173"
301-0706*	4.0750"	.017"	.173"
301-0056*	4.1250"	.017"	.173"
301-0057	4.1300"	.017"	.173"
301-0058	4.1600"	.017"	.173"
301-0059*	4.1700"	.017"	.173"
301-0060	4.1900"	.017"	.173"
301-0061*	4.2500"	.017"	.173"
301-0062	4.2550"	.017"	.173"
301-0063*	4.2850"	.017"	.173"
301-0064	4.3150"	.017"	.173"
301-0710*	4.3550"	.017"	.173"
301-0712•	4.3800"	.017"	.173"
301-0065	4.4400"	.017"	.173"
301-0715*	4.4430"	.017"	.173"
301-0066*	4.4500"	.017"	.173"
301-0716*	4.4710"	.017"	.173"
301-0067	4.4750"	.017"	.173"
301-0717•	4.5050"	.017"	.175"
301-0718*	4.5350"	.017"	.175"
301-0719•	4.5650"	.017"	.175"
301-0721•	4.6050"	.017"	.175"
301-0723*	4.6300"	.017"	.175"

## PC479 Fire-Power .017" DYKES Compression Ring File Fit

Part	Bore	Width	Radial
301-0234	4.1300"	.017"	.173"
301-0235	4.1600"	.017"	.173"
301-0886•	4.1875"	.017"	.173"
301-0236	4.1900"	.017"	.173"
301-0237	4.2550"	.017"	.173"
301-0238*	4.2850"	.017"	.173"
301-0239•	4.3150"	.017"	.173"

## PC479 Fire-Power .017" DYKES Compression Ring File Fit (cont.)

Part	Bore	Width	Radial
301-0240•	4.3800"	.017"	.173"
301-0241*	4.4450"	.017"	.173"
301-0242	4.4700"	.017"	.173"
301-0243*	4.4750"	.017"	.173"
301-0244*	4.5000"	.017"	.173"
301-0245	4.5050"	.017"	.173"
301-0246*	4.5350"	.017"	.173"
301-0247*	4.5650"	.017"	.173"
301-0249*	4.6300"	.017"	.210"

## Plasma-Moly Ductile Iron 5/64" Compression Ring File Fit

Part	Bore	Width	Radial
300-0548*	3.7410"	5/64"	.175"
300-0549*	3.7550"	5/64"	.175"
300-0550*	3.7610"	5/64"	.175"
300-0551•	3.7710"	5/64"	.175"
300-0552•	3.7850"	5/64"	.175"
300-0553*	3.8010"	5/64"	.175"
300-0669•	3.8045"	5/64"	.172"
300-0554*	3.8150"	5/64"	.175"
300-0675•	3.8350"	5/64"	.178"
301-0891•	3.8445"	5/64"	.172"
300-0555*	3.8800"	5/64"	.181"
300-0556*	3.9100"	5/64"	.181"
300-0654*	3.9200"	5/64"	.181"
300-0557*	3.9400"	5/64"	.181"
300-0653•	4.0050"	5/64"	.187"
300-0227	4.0250"	5/64"	.187"
300-0565*	4.0350"	5/64"	.187"
300-0230•	4.0450"	5/64"	.187"
300-0248*	4.0550"	5/64"	.189"
300-0647•	4.0650"	5/64"	.187"
300-0558•	4.0750"	5/64"	.187"
300-0559•	4.0850"	5/64"	.189"
300-0250	4.1150"	5/64"	.189"
300-0197	4.1300"	5/64"	.193"
300-0198	4.1600"	5/64"	.193"
300-0199	4.1900"	5/64"	.193"
300-0668•	4.1950"	5/64"	.193"
300-0215	4.2550"	5/64"	.198"
300-0560•	4.2600"	5/64"	.198"
300-0216	4.2800"	5/64"	.198"
300-0217•	4.2850"	5/64"	.198"
300-0219•	4.3150"	5/64"	.198"
300-0245*	4.3175"	5/64"	.201"
300-0189	4.3250"	5/64"	.201"
300-0246	4.3475"	5/64"	.201"
300-0190	4.3550"	5/64"	.201"
300-0204•	4.3650"	5/64"	.203"
300-0247*	4.3775"	5/64"	.201"
300-0191	4.3850"	5/64"	.201"
300-0205	4.3950"	5/64"	.203"
300-0206	4.4050"	5/64"	.203"
300-0207	4.4250"	5/64"	.203"
300-0662•	4.4705"	5/64"	.198"
301-0881•	4.5005"	5/64"	.198"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Plasma-Moly Ductile Iron 5/64" Compression Ring Standard Gap

Part	Bore	Width	Radial
300-0666*	3.7960"	5/64"	.175"
300-0671•	3.8000"	5/64"	.178"
300-0696•	3.8300"	5/64"	.178"
300-0222	4.0000"	5/64"	.187"
300-0226*	4.0200"	5/64"	.187"
300-0228•	4.0300"	5/64"	.187"
300-0229	4.0400"	5/64"	.187"
300-0231	4.0600"	5/64"	.187"
300-0200•	4.1250"	5/64"	.193"
300-0201	4.1550"	5/64"	.193"
300-0202	4.1650"	5/64"	.193"
300-0203	4.1850"	5/64"	.193"
300-0214	4.2500"	5/64"	.198"
300-0691•	4.2800"	5/64"	.198"
300-0218	4.3100"	5/64"	.198"

## Chrome Carbon Steel 5/64" Compression Ring

Part	Bore	Width	Radial
301-0909•	3.3662"	5/64"	.146"
301-0910	3.3760"	5/64"	.146"
301-0908•	3.4252"	5/64"	.131"
301-0904•	3.6614"	5/64"	.154"
301-0907•	3.7008"	5/64"	.154"
301-0905•	3.7205"	5/64"	.154"

*"The folks at MAHLE have always been willing to work with us. I like the fact that we can discuss ideas with them and not worry about the rest of the racing world knowing any secrets in 24 hours. Their people know and respect the meaning of 'confidential'".*

*- Roy Johnson, Engine Builder  
Allen Johnson Racing – NHRA Pro Stock Dodge*



## Grey Iron .043" RBT Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0175	4.0000"	.043"	.165"
302-0176	4.0050"	.043"	.165"
302-0177*	4.0100"	.043"	.165"
302-0178	4.0150"	.043"	.165"
302-0179	4.0200"	.043"	.165"
302-0180	4.0250"	.043"	.165"
302-0181	4.0300"	.043"	.165"
302-0182	4.0350"	.043"	.165"
302-0184	4.0450"	.043"	.165"
302-0275	4.0550"	.043"	.165"
302-0237	4.0600"	.043"	.170"
302-0191•	4.0650"	.043"	.165"
302-0192	4.0750"	.043"	.165"
302-0276*	4.0800"	.043"	.170"
302-0193	4.0850"	.043"	.165"
302-0277*	4.0900"	.043"	.170"
302-0194*	4.0950"	.043"	.165"
302-0195*	4.1050"	.043"	.165"
302-0196*	4.1150"	.043"	.165"
302-0008	4.1250"	.043"	.170"
302-0009	4.1300"	.043"	.170"
302-0010	4.1350"	.043"	.170"
302-0011*	4.1400"	.043"	.170"
302-0012	4.1450"	.043"	.170"
302-0013	4.1500"	.043"	.170"
302-0014*	4.1550"	.043"	.170"
302-0015	4.1600"	.043"	.170"
302-0016*	4.1650"	.043"	.170"
302-0017	4.1700"	.043"	.170"
302-0018	4.1750"	.043"	.170"
302-0019	4.1800"	.043"	.170"
302-0020	4.1850"	.043"	.170"
302-0021	4.1900"	.043"	.170"
302-0022	4.1950"	.043"	.170"
302-0023*	4.2000"	.043"	.170"
302-0024	4.2050"	.043"	.170"
302-0025*	4.2100"	.043"	.170"
302-0026*	4.2150"	.043"	.170"
302-0027*	4.2200"	.043"	.170"
302-0028	4.2250"	.043"	.170"
302-0029*	4.2300"	.043"	.170"
302-0030*	4.2350"	.043"	.170"
302-0031*	4.2400"	.043"	.170"
302-0032*	4.2450"	.043"	.170"
302-0033*	4.2500"	.043"	.170"
302-0446•	4.2550"	.043"	.170"
302-0278*	4.2800"	.043"	.170"
302-0279*	4.3100"	.043"	.170"
302-0280*	4.3200"	.043"	.170"
302-0281*	4.3500"	.043"	.170"
302-0282•	4.3750"	.043"	.170"
302-0283*	4.4000"	.043"	.170"
302-0284*	4.4400"	.043"	.170"
302-0285*	4.5000"	.043"	.175"
302-0149	4.5050"	.043"	.170"
302-0388•	4.5050"	.043"	.208"
302-0286*	4.5300"	.043"	.175"

## Grey Iron .043" RBT Second Groove Ring File Fit (cont.)

Part	Bore	Width	Radial
302-0150	4.5350"	.043"	.170"
302-0287*	4.5600"	.043"	.175"
302-0151	4.5650"	.043"	.170"
302-1151•	4.5650"	.043"	.208"
302-0288*	4.6000"	.043"	.175"
302-1132•	4.6050"	.043"	.170"
302-0152	4.6050"	.043"	.210"
302-1131•	4.6150"	.043"	.210"
302-0153	4.6300"	.043"	.210"
302-0154	4.6500"	.043"	.210"
302-0155	4.6800"	.043"	.210"
302-0156*	4.6900"	.043"	.170"
302-0289*	4.7000"	.043"	.175"
302-0157	4.7050"	.043"	.210"
302-0158*	4.7350"	.043"	.170"
302-0290*	4.7500"	.043"	.175"
302-0159*	4.7550"	.043"	.170"
302-0160*	4.7850"	.043"	.170"
302-0161	4.8050"	.043"	.170"

## Grey Iron .043" THM Second Groove Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
302-0326*	4.0000"	.043"	.140"
302-0327*	4.0050"	.043"	.140"
302-0328	4.0150"	.043"	.140"
302-0329	4.0250"	.043"	.140"
302-0330	4.0350"	.043"	.140"
302-0331•	4.0400"	.043"	.140"
302-0332•	4.0450"	.043"	.140"
302-0333•	4.0550"	.043"	.140"
302-0334•	4.0650"	.043"	.140"
302-0335*	4.0800"	.043"	.140"
302-0336*	4.0850"	.043"	.140"
302-0337*	4.0900"	.043"	.140"
302-0338*	4.0950"	.043"	.140"
302-0339*	4.1000"	.043"	.140"
302-0340	4.1050"	.043"	.140"
302-0341*	4.1100"	.043"	.140"
302-0342*	4.1150"	.043"	.140"
302-0343•	4.1250"	.043"	.140"
302-0344•	4.1300"	.043"	.140"
302-0345*	4.1350"	.043"	.140"
302-0447•	4.1400"	.043"	.140"
302-0346*	4.1450"	.043"	.140"
302-0347•	4.1500"	.043"	.140"
302-0348•	4.1550"	.043"	.140"
302-0349	4.1600"	.043"	.140"
302-0350•	4.1650"	.043"	.140"
302-0351•	4.1700"	.043"	.140"
302-0352*	4.1750"	.043"	.140"
302-0353	4.1800"	.043"	.140"
302-0354•	4.1850"	.043"	.140"
302-0355	4.1900"	.043"	.140"
302-1076*	4.1950"	.043"	.140"
302-1077*	4.2000"	.043"	.140"
302-1078*	4.2050"	.043"	.140"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Grey Iron .043" THM Second Groove Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
302-1079*	4.2100"	.043"	.140"
302-1080*	4.2150"	.043"	.140"
302-1081*	4.2200"	.043"	.140"
302-1082*	4.2250"	.043"	.140"
302-1083*	4.2300"	.043"	.140"
302-1084*	4.2350"	.043"	.140"
302-1085*	4.2400"	.043"	.140"
302-1086*	4.2450"	.043"	.140"
302-1087*	4.2500"	.043"	.170"
302-1088*	4.2550"	.043"	.170"
302-1090*	4.2850"	.043"	.170"
302-1091*	4.3100"	.043"	.170"
302-1092*	4.3150"	.043"	.170"
302-1093*	4.3200"	.043"	.170"
302-1094*	4.3500"	.043"	.170"
302-1095*	4.3750"	.043"	.170"
302-1096*	4.4000"	.043"	.170"
302-1097*	4.4400"	.043"	.170"
302-1098*	4.5000"	.043"	.170"
302-1099*	4.5050"	.043"	.170"
302-1100*	4.5300"	.043"	.170"
302-1101*	4.5350"	.043"	.170"
302-1102*	4.5600"	.043"	.170"
302-1103*	4.5650"	.043"	.170"
302-1104*	4.6000"	.043"	.170"
302-1105*	4.6050"	.043"	.170"
302-1106*	4.6300"	.043"	.170"
302-1107*	4.6350"	.043"	.170"
302-1108*	4.6500"	.043"	.170"
302-1109*	4.6800"	.043"	.170"
302-1110*	4.6900"	.043"	.170"
302-1111*	4.7000"	.043"	.170"
302-1112*	4.7050"	.043"	.170"
302-1113*	4.7350"	.043"	.170"
302-1114*	4.7500"	.043"	.170"
302-1115*	4.7550"	.043"	.170"
302-1116*	4.7850"	.043"	.170"
302-1117*	4.8050"	.043"	.170"

## PC479 Fire-Power .043" RBT Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0449*	4.6050"	.043"	.208"
302-0450*	4.6800"	.043"	.170"
302-0451•	4.6800"	.043"	.210"

## PC479 Fire-Power .043" THM Second Groove Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
302-1145•	4.6800"	.043"	.170"
302-1133•	4.7050"	.043"	.170"
302-1137•	4.8050"	.043"	.170"
302-1138•	4.8800"	.043"	.190"
302-1139•	4.9050"	.043"	.190"
302-1143•	4.9550"	.043"	.190"
302-1149•	4.9800"	.043"	.190"

## PC479 Fire-Power .043" THM Second Groove Ring File Fit Reduced Radial Wall (cont.)

Part	Bore	Width	Radial
302-1140•	5.0050"	.043"	.190"
302-1141•	5.0850"	.043"	.190"
302-1142•	5.1050"	.043"	.190"

## PC479 Fire-Power 1.5MM THG Second Groove Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
302-1128•	4.7550"	1.5MM	.170"
302-1129•	4.7850"	1.5MM	.170"
302-1130•	4.8050"	1.5MM	.170"

## Grey Iron 1.5MM RBT Second Groove Ring File Fit

Part	Bore	Width	Radial
302-1148•	3.1949"	1.5MM	.145"
302-0209	3.5563"	1.5MM	.166"
302-1155•	3.5709"	1.5MM	.155"
302-0210	3.5762"	1.5MM	.166"
302-0211	3.5862"	1.5MM	.166"
302-0212	3.5962"	1.5MM	.166"
302-0241	4.0400"	1.5MM	.182"
302-0242	4.0600"	1.5MM	.182"
302-1150•	4.0650"	1.5MM	.181"
302-0034	4.1250"	1.5MM	.170"
302-0035	4.1300"	1.5MM	.170"
302-0036	4.1350"	1.5MM	.170"
302-0037	4.1400"	1.5MM	.170"
302-0038	4.1450"	1.5MM	.170"
302-0039	4.1500"	1.5MM	.170"
302-0040	4.1550"	1.5MM	.170"
302-0041	4.1600"	1.5MM	.170"
302-0042	4.1650"	1.5MM	.170"
302-0043	4.1700"	1.5MM	.170"
302-0044	4.1750"	1.5MM	.170"
302-0045	4.1800"	1.5MM	.170"
302-0148*	4.1800"	1.5MM	.170"
302-0046	4.1850"	1.5MM	.170"
302-0047	4.1900"	1.5MM	.170"
302-0048	4.1950"	1.5MM	.170"
302-0049	4.2000"	1.5MM	.170"
302-0050	4.2050"	1.5MM	.170"
302-0051	4.2100"	1.5MM	.170"
302-0052	4.2150"	1.5MM	.170"
302-0053	4.2200"	1.5MM	.170"
302-0054	4.2250"	1.5MM	.170"
302-0055	4.2300"	1.5MM	.170"
302-0056*	4.2350"	1.5MM	.170"
302-0057	4.2400"	1.5MM	.170"
302-0058	4.2450"	1.5MM	.170"
302-0059	4.2500"	1.5MM	.170"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Grey Iron 1.5MM RBT Second Groove Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
302-1147•	3.4055"	1.5MM	.140"
302-1153•	3.6712"	1.5MM	.159"
302-0489•	3.8150"	1.5MM	.160"
302-0490•	3.9027"	1.5MM	.168"
302-0491•	3.9126"	1.5MM	.168"
302-0492•	4.0050"	1.5MM	.165"
302-0493•	4.0250"	1.5MM	.165"
302-0494•	4.0350"	1.5MM	.165"
302-0495•	4.0450"	1.5MM	.165"
302-0496•	4.0650"	1.5MM	.165"
302-0497•	4.0850"	1.5MM	.165"

## Grey Iron 1.5MM THG Second Groove Ring

Part	Bore	Width	Radial
302-1170•	3.2480"	1.5MM	.146"
302-1169	3.2870"	1.5MM	.147"
302-0793•	3.3860"	1.5MM	.146"
302-0213	3.9027"	1.5MM	.163"
302-1156•	3.9074"	1.5MM	.163"
302-1146•	3.9126"	1.5MM	.163"
302-0214	3.9173"	1.5MM	.163"
302-0215	3.9226"	1.5MM	.163"
302-0216	3.9326"	1.5MM	.163"
302-0217	3.9425"	1.5MM	.163"

## Grey Iron 1.5MM THG Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0060	4.0000"	1.5MM	.170"
302-0061	4.0050"	1.5MM	.170"
302-0293*	4.0100"	1.5MM	.170"
302-0062	4.0200"	1.5MM	.170"
302-0063	4.0250"	1.5MM	.170"
302-0064	4.0300"	1.5MM	.170"
302-0065	4.0350"	1.5MM	.170"
302-0294	4.0400"	1.5MM	.170"
302-0066	4.0450"	1.5MM	.170"
302-0067*	4.0500"	1.5MM	.170"
302-0068	4.0550"	1.5MM	.170"
302-0295•	4.0600"	1.5MM	.170"
302-0069	4.0650"	1.5MM	.170"
302-0070	4.0750"	1.5MM	.170"
302-0296*	4.0800"	1.5MM	.170"
302-0071	4.0850"	1.5MM	.170"
302-0297*	4.0900"	1.5MM	.170"
302-0072	4.0950"	1.5MM	.170"
302-0298*	4.1000"	1.5MM	.170"
302-0073	4.1050"	1.5MM	.170"
302-0074	4.1150"	1.5MM	.170"
302-0075	4.1250"	1.5MM	.170"
302-0076	4.1300"	1.5MM	.170"
302-0077	4.1350"	1.5MM	.170"
302-0078	4.1400"	1.5MM	.170"
302-0079	4.1450"	1.5MM	.170"
302-0080	4.1500"	1.5MM	.170"
302-0081	4.1550"	1.5MM	.170"

## Grey Iron 1.5MM THG Second Groove Ring File Fit (cont.)

Part	Bore	Width	Radial
302-0082	4.1600"	1.5MM	.170"
302-0083	4.1650"	1.5MM	.170"
302-0084	4.1700"	1.5MM	.170"
302-0085	4.1750"	1.5MM	.170"
302-0086	4.1800"	1.5MM	.170"
302-0087	4.1850"	1.5MM	.170"
302-0088	4.1900"	1.5MM	.170"
302-0089	4.1950"	1.5MM	.170"
302-0090	4.2000"	1.5MM	.170"
302-0091	4.2050"	1.5MM	.170"
302-0092	4.2100"	1.5MM	.170"
302-0093	4.2150"	1.5MM	.170"
302-0094	4.2200"	1.5MM	.170"
302-0095	4.2250"	1.5MM	.170"
302-0096	4.2300"	1.5MM	.170"
302-0097	4.2350"	1.5MM	.170"
302-0098	4.2400"	1.5MM	.170"
302-0099	4.2450"	1.5MM	.170"
302-0100	4.2500"	1.5MM	.170"
302-0101	4.2550"	1.5MM	.170"
302-0102*	4.2700"	1.5MM	.170"
302-0103*	4.2750"	1.5MM	.170"
302-0104*	4.2800"	1.5MM	.170"
302-0105	4.2850"	1.5MM	.170"
302-0106*	4.3100"	1.5MM	.170"
302-0107	4.3150"	1.5MM	.170"
302-0162	4.5050"	1.5MM	.170"
302-0163	4.5350"	1.5MM	.170"
302-0164	4.5650"	1.5MM	.170"
302-0165	4.6050"	1.5MM	.170"
302-0166	4.6300"	1.5MM	.170"
302-0167	4.6500"	1.5MM	.170"
302-0168	4.6800"	1.5MM	.170"
302-0169	4.6900"	1.5MM	.170"
302-0170	4.7050"	1.5MM	.170"
302-0171*	4.7350"	1.5MM	.170"
302-0172	4.7550"	1.5MM	.170"
302-0173	4.7850"	1.5MM	.170"
302-0174	4.8050"	1.5MM	.170"

## Grey Iron 1/16" RBT Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0865•	3.5050"	1/16"	.164"
302-0866•	3.5350"	1/16"	.164"
302-0867*	3.5650"	1/16"	.164"
302-1144•	3.5800"	1/16"	.167"
302-0868*	3.5850"	1/16"	.164"
302-0869*	3.6250"	1/16"	.170"
302-0870*	3.6600"	1/16"	.170"
302-0871*	3.7410"	1/16"	.175"
302-0872•	3.7550"	1/16"	.175"
302-0873•	3.7610"	1/16"	.175"
302-0874•	3.7710"	1/16"	.175"
302-0221	3.7850"	1/16"	.175"
302-0222	3.8050"	1/16"	.178"
302-0223•	3.8150"	1/16"	.178"

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## Grey Iron 1/16" RBT Second Groove Ring File Fit (cont.)

Part	Bore	Width	Radial
302-0224	3.8250"	1/16"	.178"
302-0225	3.8350"	1/16"	.178"
302-0226	3.8800"	1/16"	.181"
302-0228	3.9100"	1/16"	.181"
302-0229•	3.9400"	1/16"	.181"
302-0875•	4.0050"	1/16"	.187"
302-0876•	4.0100"	1/16"	.187"
302-0218	4.0150"	1/16"	.187"
302-0877•	4.0250"	1/16"	.187"
302-0878•	4.0350"	1/16"	.187"
302-0879•	4.0450"	1/16"	.189"
302-0308•	4.0550"	1/16"	.189"
302-0881•	4.0650"	1/16"	.187"
302-0882•	4.0750"	1/16"	.189"
302-0309	4.0850"	1/16"	.189"
302-0883•	4.1050"	1/16"	.189"
302-0310	4.1150"	1/16"	.189"
302-0884•	4.1300"	1/16"	.193"
302-0886•	4.1350"	1/16"	.193"
302-0887•	4.1400"	1/16"	.193"
302-0888•	4.1500"	1/16"	.193"
302-0889•	4.1600"	1/16"	.193"
302-0890•	4.1700"	1/16"	.193"
302-0891*	4.1900"	1/16"	.193"
302-0312	4.2160"	1/16"	.194"
302-0892•	4.2550"	1/16"	.198"
302-0893•	4.2600"	1/16"	.198"
302-0894•	4.2650"	1/16"	.198"
302-0895•	4.2750"	1/16"	.198"
302-0896•	4.2850"	1/16"	.198"
302-0897•	4.3150"	1/16"	.198"
302-0263•	4.3200"	1/16"	.201"
302-0232	4.3250"	1/16"	.201"
302-0264	4.3500"	1/16"	.201"
302-0233•	4.3550"	1/16"	.201"
302-0254	4.3600"	1/16"	.203"
302-0230•	4.3650"	1/16"	.203"
302-0231•	4.3800"	1/16"	.204"
302-0234	4.3850"	1/16"	.201"
302-0255	4.3900"	1/16"	.203"
302-0235	4.3950"	1/16"	.203"
302-0236	4.4250"	1/16"	.203"
302-0899•	4.4430"	1/16"	.207"
302-0356•	4.4450"	1/16"	.207"
302-0900•	4.4710"	1/16"	.207"
302-0901•	4.4750"	1/16"	.207"
302-0187	4.5050"	1/16"	.210"
302-0188•	4.5350"	1/16"	.210"
302-0189	4.5650"	1/16"	.210"
302-0902•	4.5675"	1/16"	.212"
302-0185•	4.6050"	1/16"	.212"
302-0903•	4.6075"	1/16"	.212"
302-0904•	4.6150"	1/16"	.212"
302-0905•	4.6300"	1/16"	.215"
302-0908•	4.6800"	1/16"	.218"
302-0909•	4.7050"	1/16"	.218"
302-0911•	4.7550"	1/16"	.210"

## Grey Iron 1/16" RBT Second Groove Ring File Fit (cont.)

Part	Bore	Width	Radial
302-0913•	4.8050"	1/16"	.210"

## Grey Iron 1/16" RBT Second Groove Ring File Fit Reduced Radial Wall

Part	Bore	Width	Radial
302-0915•	3.9100"	1/16"	.153"
302-0918•	4.0050"	1/16"	.157"
302-0919•	4.0250"	1/16"	.157"
302-0920*	4.0350"	1/16"	.157"
302-0922*	4.0450"	1/16"	.158"
302-0923•	4.0650"	1/16"	.157"
302-0924•	4.0750"	1/16"	.158"
302-0926•	4.1300"	1/16"	.161"
302-0927•	4.1600"	1/16"	.161"
302-0928•	4.1900"	1/16"	.161"
302-0930•	4.2850"	1/16"	.165"
302-0931•	4.3150"	1/16"	.165"
302-0932•	4.3800"	1/16"	.166"
302-0933•	4.4400"	1/16"	.168"
302-0934*	4.4450"	1/16"	.168"
302-0935•	4.4750"	1/16"	.168"
302-0937•	4.5050"	1/16"	.173"
302-0939•	4.5675"	1/16"	.175"
302-0940•	4.6075"	1/16"	.175"

## Ductile Iron 1/16" RBT Second Groove Ring

Part	Bore	Width	Radial
302-1154•	4.1300"	1/16"	.193"
302-1157•	4.3150"	1/16"	.198"
302-1158•	4.3800"	1/16"	.204"
302-1159•	4.4710"	1/16"	.208"
302-1160•	4.5050"	1/16"	.210"
302-1152•	4.6050"	1/16"	.209"

## Grey Iron 1/16" THG Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0108	4.0000"	1/16"	.170"
302-0109	4.0050"	1/16"	.170"
302-1118*	4.0100"	1/16"	.170"
302-0110	4.0200"	1/16"	.170"
302-0111	4.0250"	1/16"	.170"
302-0112	4.0300"	1/16"	.170"
302-0113	4.0350"	1/16"	.170"
302-0114	4.0400"	1/16"	.170"
302-0115	4.0450"	1/16"	.170"
302-0116	4.0600"	1/16"	.170"
302-0117	4.0650"	1/16"	.170"
302-0118	4.0700"	1/16"	.170"
302-0119	4.0750"	1/16"	.170"
302-0120	4.0800"	1/16"	.170"
302-0121	4.0850"	1/16"	.170"
302-0122	4.0900"	1/16"	.170"
302-0123	4.0950"	1/16"	.170"
302-0124	4.1050"	1/16"	.170"

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## Grey Iron 1/16" THG Second Groove Ring File Fit (cont.)

Part	Bore	Width	Radial
302-0125	4.1150"	1/16"	.170"
302-0126	4.1200"	1/16"	.170"
302-0127	4.1250"	1/16"	.170"
302-0128	4.1300"	1/16"	.170"
302-0291	4.1350"	1/16"	.170"
302-0292	4.1400"	1/16"	.170"
302-0129	4.1450"	1/16"	.170"
302-0130	4.1500"	1/16"	.170"
302-0131	4.1550"	1/16"	.170"
302-0132	4.1600"	1/16"	.170"
302-0133	4.1650"	1/16"	.170"
302-0134	4.1700"	1/16"	.170"
302-0135	4.1750"	1/16"	.170"
302-0136	4.1800"	1/16"	.170"
302-0137	4.1850"	1/16"	.170"
302-0138	4.1900"	1/16"	.170"
302-0139	4.2500"	1/16"	.170"
302-0140	4.2550"	1/16"	.170"
302-0141	4.2800"	1/16"	.170"
302-0142	4.2850"	1/16"	.170"
302-0143	4.2900"	1/16"	.170"
302-0144	4.2950"	1/16"	.170"
302-0145	4.3100"	1/16"	.170"
302-0146	4.3150"	1/16"	.170"
302-1066*	4.3200"	1/16"	.170"
302-1067•	4.3250"	1/16"	.170"
302-1068•	4.3500"	1/16"	.170"
302-1069•	4.3550"	1/16"	.170"
302-1070*	4.3600"	1/16"	.170"
302-1071*	4.3650"	1/16"	.170"
302-1072*	4.3750"	1/16"	.170"
302-1073•	4.3800"	1/16"	.170"
302-1074*	4.3900"	1/16"	.170"
302-1075•	4.3950"	1/16"	.170"
302-0314	4.4200"	1/16"	.170"
302-0315	4.4250"	1/16"	.170"
302-0316•	4.4450"	1/16"	.170"
302-0317•	4.4750"	1/16"	.170"
302-0318*	4.5000"	1/16"	.170"
302-0319•	4.5050"	1/16"	.170"
302-0320•	4.5350"	1/16"	.170"
302-0321•	4.5650"	1/16"	.170"
302-0322	4.6000"	1/16"	.170"
302-0323•	4.6050"	1/16"	.170"
302-0324	4.6300"	1/16"	.170"
302-0325	4.6350"	1/16"	.170"
302-0811•	4.6800"	1/16"	.170"

## Ductile Iron 1/16" THG Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0190*	4.1900"	1/16"	.193"

## Grey Iron 5/64" RBT Second Groove Ring

Part	Bore	Width	Radial
302-0302	4.0570"	5/64"	.189"
302-0303	4.0870"	5/64"	.189"
302-0304	4.1170"	5/64"	.189"
302-0299	4.3200"	5/64"	.201"
302-0300	4.3500"	5/64"	.201"
302-0240	4.3900"	5/64"	.203"

## Grey Iron 5/64" RBT Second Groove Ring File Fit

Part	Bore	Width	Radial
302-0266	4.0050"	5/64"	.187"
302-0270	4.0250"	5/64"	.187"
302-0267	4.0350"	5/64"	.187"
302-0273	4.0450"	5/64"	.187"
302-0268•	4.0650"	5/64"	.187"
302-0243	4.1300"	5/64"	.193"
302-0244•	4.1600"	5/64"	.193"
302-0245	4.1900"	5/64"	.193"
302-0258	4.2550"	5/64"	.198"
302-0260•	4.2850"	5/64"	.198"
302-0262	4.3150"	5/64"	.201"
302-0238	4.3250"	5/64"	.201"
302-1062*	4.3450"	5/64"	.201"
302-0239	4.3550"	5/64"	.201"
302-0250	4.3650"	5/64"	.203"
302-0301	4.3730"	5/64"	.203"
302-0251	4.3950"	5/64"	.203"
302-0252	4.4050"	5/64"	.203"
302-0253	4.4250"	5/64"	.203"

## Grey Iron 5/64" RBT Second Groove Ring Standard Gap

Part	Bore	Width	Radial
302-0219	3.1925"	5/64"	.135"

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## Ultra Low Tension Chrome 2.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0748•	3.4646"	2.0MM	.114"
303-0475*	4.1650"	2.0MM	.135"
303-0479*	4.1850"	2.0MM	.135"

## Ultra Low Tension Non-Chrome 2.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0469•	4.1350"	2.0MM	.135"
303-0470•	4.1400"	2.0MM	.135"
303-0471•	4.1450"	2.0MM	.135"
303-0472•	4.1500"	2.0MM	.135"
303-0473•	4.1550"	2.0MM	.135"
303-0474•	4.1600"	2.0MM	.135"
303-0476*	4.1700"	2.0MM	.135"
303-0477•	4.1750"	2.0MM	.135"
303-0478*	4.1800"	2.0MM	.135"

## Low Tension 2.5MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0488•	3.3858"	2.5MM	.141"
303-0489•	3.4449"	2.5MM	.119"
303-0463	4.0010"	2.5MM	.119"
303-0464•	4.0060"	2.5MM	.119"
303-0465•	4.0110"	2.5MM	.119"
303-0468•	4.0410"	2.5MM	.119"

## Standard Tension 2.8MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0753•	2.9330"	2.8MM	.131"
303-0490•	2.9530"	2.8MM	.131"
303-0491•	2.9730"	2.8MM	.131"
303-0492•	2.9820"	2.8MM	.131"
303-0493*	2.9920"	2.8MM	.131"
303-0494•	3.1890"	2.8MM	.126"
303-0495*	3.2100"	2.8MM	.126"
303-0496*	3.2300"	2.8MM	.126"
303-0497*	3.4449"	2.8MM	.136"

## Ultra Low Tension 3.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0285	4.0000"	3.0MM	.153"
303-0672*	4.0100"	3.0MM	.153"
303-0286*	4.0200"	3.0MM	.153"
303-0287	4.0300"	3.0MM	.153"
303-0288*	4.0400"	3.0MM	.153"
303-0289*	4.0600"	3.0MM	.153"
303-0673*	4.0800"	3.0MM	.153"
303-0007	4.1200"	3.0MM	.153"
303-0008	4.1250"	3.0MM	.153"
303-0009	4.1300"	3.0MM	.153"
303-0010	4.1350"	3.0MM	.153"
303-0011	4.1400"	3.0MM	.153"
303-0012	4.1450"	3.0MM	.153"
303-0013	4.1500"	3.0MM	.153"

## Ultra Low Tension 3.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0014	4.1550"	3.0MM	.153"
303-0015	4.1600"	3.0MM	.153"
303-0016	4.1650"	3.0MM	.153"
303-0017	4.1700"	3.0MM	.153"
303-0018	4.1750"	3.0MM	.153"
303-0019	4.1800"	3.0MM	.153"
303-0020	4.1850"	3.0MM	.153"
303-0021	4.1900"	3.0MM	.153"
303-0022	4.1950"	3.0MM	.153"
303-0023	4.2000"	3.0MM	.153"
303-0024	4.2050"	3.0MM	.153"
303-0025*	4.2100"	3.0MM	.153"
303-0026*	4.2150"	3.0MM	.153"
303-0027*	4.2200"	3.0MM	.153"
303-0030	4.2350"	3.0MM	.153"
303-0031*	4.2400"	3.0MM	.153"
303-0032	4.2450"	3.0MM	.153"
303-0674*	4.2500"	3.0MM	.153"
303-0675*	4.2800"	3.0MM	.153"
303-0676*	4.3100"	3.0MM	.153"
303-0677*	4.3200"	3.0MM	.153"
303-0678*	4.5000"	3.0MM	.153"
303-0679*	4.5300"	3.0MM	.153"
303-0680*	4.5600"	3.0MM	.153"
303-0681*	4.6000"	3.0MM	.153"
303-0682*	4.6250"	3.0MM	.153"
303-0460*	4.6750"	3.0MM	.148"
303-0461*	4.6800"	3.0MM	.148"
303-0462*	4.6850"	3.0MM	.148"
303-0685*	4.6950"	3.0MM	.148"
303-0686*	4.7000"	3.0MM	.148"

## Low Tension 3.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0052*	3.1870"	3.0MM	.151"
303-0053*	3.5000"	3.0MM	.151"
303-0054*	3.5200"	3.0MM	.151"
303-0055	3.5300"	3.0MM	.151"
303-0262	3.5510"	3.0MM	.151"
303-0056*	3.5600"	3.0MM	.151"
303-0263	3.5709"	3.0MM	.151"
303-0264	3.5807"	3.0MM	.151"
303-0265	3.5906"	3.0MM	.151"
303-0057*	3.6200"	3.0MM	.151"
303-0058*	3.6250"	3.0MM	.151"
303-0059	3.7000"	3.0MM	.151"
303-0060*	3.7100"	3.0MM	.151"
303-0061*	3.7500"	3.0MM	.151"
303-0062*	3.7700"	3.0MM	.151"
303-0735•	3.7795"	3.0MM	.145"
303-0063	3.8000"	3.0MM	.154"
303-0064	3.8100"	3.0MM	.154"
303-0065*	3.8200"	3.0MM	.154"
303-0066	3.8300"	3.0MM	.154"
303-0067*	3.8400"	3.0MM	.154"
303-0068	3.8750"	3.0MM	.154"



## Low Tension 3.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0266	3.8976"	3.0MM	.154"
303-0069	3.9050"	3.0MM	.151"
303-0267	3.9074"	3.0MM	.151"
303-0268	3.9173"	3.0MM	.151"
303-0269•	3.9271"	3.0MM	.151"
303-0070	3.9350"	3.0MM	.151"
303-0270	3.9370"	3.0MM	.151"
303-0071*	3.9650"	3.0MM	.151"
303-0072	4.0000"	3.0MM	.151"
303-0073*	4.0100"	3.0MM	.151"
303-0074	4.0200"	3.0MM	.151"
303-0075	4.0300"	3.0MM	.151"
303-0744•	4.0350"	3.0MM	.151"
303-0076	4.0400"	3.0MM	.151"
303-0745•	4.0450"	3.0MM	.151"
303-0077*	4.0500"	3.0MM	.151"
303-0078	4.0550"	3.0MM	.151"
303-0079	4.0600"	3.0MM	.151"
303-0080	4.0700"	3.0MM	.151"
303-0081	4.0800"	3.0MM	.151"
303-0082*	4.1000"	3.0MM	.151"
303-0083	4.1100"	3.0MM	.151"
303-0084	4.1200"	3.0MM	.151"
303-0085	4.1250"	3.0MM	.151"
303-0086	4.1300"	3.0MM	.151"
303-0087	4.1350"	3.0MM	.151"
303-0088	4.1400"	3.0MM	.151"
303-0089	4.1450"	3.0MM	.151"
303-0687*	4.1500"	3.0MM	.151"
303-0090	4.1550"	3.0MM	.151"
303-0242	4.1600"	3.0MM	.154"
303-0238	4.1650"	3.0MM	.154"
303-0239	4.1700"	3.0MM	.154"
303-0688*	4.1750"	3.0MM	.154"
303-0240	4.1850"	3.0MM	.154"
303-0241	4.1875"	3.0MM	.154"
303-0243•	4.1950"	3.0MM	.154"
303-0244	4.2000"	3.0MM	.154"
303-0245	4.2050"	3.0MM	.154"
303-0689*	4.2150"	3.0MM	.154"
303-0188	4.2500"	3.0MM	.154"
303-0189	4.2550"	3.0MM	.154"
303-0190	4.2600"	3.0MM	.154"
303-0191	4.2650"	3.0MM	.154"
303-0192	4.2700"	3.0MM	.154"
303-0193	4.2750"	3.0MM	.154"
303-0194	4.2800"	3.0MM	.154"
303-0195	4.2850"	3.0MM	.154"
303-0196	4.2900"	3.0MM	.154"
303-0197	4.2950"	3.0MM	.154"
303-0198	4.3000"	3.0MM	.154"
303-0199	4.3050"	3.0MM	.154"
303-0200	4.3100"	3.0MM	.154"
303-0201	4.3150"	3.0MM	.154"
303-0246	4.3200"	3.0MM	.154"
303-0247	4.3300"	3.0MM	.154"
303-0248	4.3400"	3.0MM	.154"

## Low Tension 3.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0249	4.3500"	3.0MM	.154"
303-0250	4.3600"	3.0MM	.154"
303-0251	4.3700"	3.0MM	.154"
303-0252	4.3800"	3.0MM	.154"
303-0253	4.3900"	3.0MM	.154"
303-0254•	4.4000"	3.0MM	.154"
303-0255	4.4100"	3.0MM	.154"
303-0256	4.4200"	3.0MM	.154"
303-0257	4.4300"	3.0MM	.154"
303-0092	4.5000"	3.0MM	.151"
303-0093	4.5300"	3.0MM	.151"
303-0094	4.5600"	3.0MM	.151"
303-0095	4.6000"	3.0MM	.151"
303-0725•	4.6100"	3.0MM	.151"
303-0096	4.6250"	3.0MM	.151"
303-0097	4.6500"	3.0MM	.151"
303-0098	4.6750"	3.0MM	.151"
303-0099	4.6850"	3.0MM	.151"
303-0100	4.7000"	3.0MM	.151"
303-0101	4.7300"	3.0MM	.151"
303-0102	4.7500"	3.0MM	.151"
303-0103	4.7800"	3.0MM	.151"
303-0104	4.8000"	3.0MM	.151"
303-0740•	5.0000"	3.0MM	.153"
303-0734•	5.1250"	3.0MM	.153"

## Standard Tension 3.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0498•	3.1890"	3.0MM	.121"
303-0499•	3.2090"	3.0MM	.121"
303-0500•	3.2260"	3.0MM	.117"
303-0501•	3.2457"	3.0MM	.117"
303-0756•	3.2480"	3.0MM	.146"
303-0502•	3.2555"	3.0MM	.117"
303-0503•	3.2654"	3.0MM	.117"
303-0504•	3.2677"	3.0MM	.142"
303-0505•	3.2877"	3.0MM	.142"
303-0506•	3.3077"	3.0MM	.142"
303-0759•	3.3169"	3.0MM	.115"
303-0507•	3.3268"	3.0MM	.142"
303-0508•	3.3465"	3.0MM	.121"
303-0754•	3.3665"	3.0MM	.138"
303-0509•	3.3860"	3.0MM	.121"
303-0727•	3.3956"	3.0MM	.145"
303-0510•	3.4060"	3.0MM	.146"
303-0511•	3.4153"	3.0MM	.146"
303-0512•	3.4252"	3.0MM	.146"
303-0513•	3.4449"	3.0MM	.146"
303-0758•	3.4640"	3.0MM	.146"
303-0755•	3.5334"	3.0MM	.146"
303-0743•	3.5433"	3.0MM	.146"
303-0514•	3.5510"	3.0MM	.151"
303-0515•	3.5709"	3.0MM	.151"
303-0516•	3.5807"	3.0MM	.151"
303-0517•	3.5906"	3.0MM	.151"
303-0518•	3.6220"	3.0MM	.146"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Standard Tension 3.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0519•	3.6420"	3.0MM	.146"
303-0520•	3.6515"	3.0MM	.146"
303-0521•	3.6614"	3.0MM	.146"
303-0522•	3.6811"	3.0MM	.146"
303-0523•	3.6910"	3.0MM	.146"
303-0738•	3.7008"	3.0MM	.146"
303-0279•	3.8976"	3.0MM	.146"
303-0280	3.9074"	3.0MM	.146"
303-0281	3.9173"	3.0MM	.146"
303-0282	3.9271"	3.0MM	.146"
303-0283	3.9370"	3.0MM	.146"
303-0305•	4.0000"	3.0MM	.151"
303-0306*	4.0100"	3.0MM	.151"
303-0307•	4.0200"	3.0MM	.151"
303-0308	4.0300"	3.0MM	.151"
303-0309	4.0400"	3.0MM	.151"
303-0310*	4.0500"	3.0MM	.151"
303-0311•	4.0600"	3.0MM	.151"
303-0312*	4.0700"	3.0MM	.151"
303-0313*	4.0800"	3.0MM	.151"
303-0314*	4.0900"	3.0MM	.151"
303-0316*	4.1000"	3.0MM	.151"
303-0317*	4.1100"	3.0MM	.151"
303-0318	4.1200"	3.0MM	.153"
303-0319	4.1250"	3.0MM	.153"
303-0320	4.1300"	3.0MM	.153"
303-0321	4.1350"	3.0MM	.153"
303-0322•	4.1400"	3.0MM	.153"
303-0323•	4.1450"	3.0MM	.153"
303-0324*	4.1500"	3.0MM	.153"
303-0325•	4.1550"	3.0MM	.153"
303-0326*	4.1600"	3.0MM	.153"
303-0327	4.1650"	3.0MM	.153"
303-0328*	4.1700"	3.0MM	.153"
303-0329*	4.1750"	3.0MM	.153"
303-0330*	4.1800"	3.0MM	.153"
303-0331*	4.1850"	3.0MM	.153"
303-0691*	4.1900"	3.0MM	.153"
303-0692*	4.1950"	3.0MM	.153"
303-0693*	4.2050"	3.0MM	.153"
303-0694*	4.2150"	3.0MM	.153"
303-0332	4.2500"	3.0MM	.153"
303-0333*	4.2550"	3.0MM	.153"
303-0334*	4.2600"	3.0MM	.153"
303-0335*	4.2650"	3.0MM	.153"
303-0336*	4.2700"	3.0MM	.153"
303-0337*	4.2750"	3.0MM	.153"
303-0338*	4.2800"	3.0MM	.153"
303-0339*	4.2850"	3.0MM	.153"
303-0340*	4.2900"	3.0MM	.153"
303-0341*	4.2950"	3.0MM	.153"
303-0342*	4.3000"	3.0MM	.153"
303-0343*	4.3050"	3.0MM	.153"
303-0344*	4.3100"	3.0MM	.153"
303-0345*	4.3150"	3.0MM	.153"
303-0695*	4.3200"	3.0MM	.153"
303-0696*	4.5000"	3.0MM	.153"

## Standard Tension 3.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0697*	4.5300"	3.0MM	.153"
303-0698*	4.5600"	3.0MM	.153"
303-0699*	4.6000"	3.0MM	.153"
303-0700*	4.6250"	3.0MM	.153"
303-0701*	4.6750"	3.0MM	.153"
303-0703*	4.6950"	3.0MM	.153"
303-0704*	4.7000"	3.0MM	.153"

## Low Tension 1/8" Oil Ring Assembly

Part	Bore	Width	Radial
303-0300	4.1250"	1/8"	.201"
303-0302*	4.1550"	1/8"	.201"

## Standard Tension 1/8" Oil Ring Assembly

Part	Bore	Width	Radial
303-0033	3.9350"	1/8"	.201"
303-0034	4.0000"	1/8"	.201"
303-0035	4.0200"	1/8"	.201"
303-0036	4.0300"	1/8"	.201"
303-0037	4.0400"	1/8"	.201"
303-0038	4.0600"	1/8"	.201"
303-0039	4.0800"	1/8"	.201"
303-0040	4.1250"	1/8"	.201"
303-0041	4.1350"	1/8"	.201"
303-0042*	4.1450"	1/8"	.201"
303-0043	4.1550"	1/8"	.201"
303-0044	4.1650"	1/8"	.201"
303-0045	4.1875"	1/8"	.201"
303-0046	4.2500"	1/8"	.201"
303-0047	4.2800"	1/8"	.201"
303-0048	4.3100"	1/8"	.201"
303-0049*	4.3750"	1/8"	.201"
303-0050*	4.4370"	1/8"	.201"
303-0051*	4.4500"	1/8"	.201"

## Standard Tension 3.5MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0524•	3.6610"	3.5MM	.139"
303-0525•	3.6811"	3.5MM	.139"
303-0526•	3.6909"	3.5MM	.139"
303-0527•	3.7010"	3.5MM	.139"
303-0528•	3.9528"	3.5MM	.139"
303-0529•	3.9725"	3.5MM	.139"
303-0530•	3.9823"	3.5MM	.139"
303-0531•	3.9922"	3.5MM	.139"

## Low Tension 4.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0271*	3.1929"	4.0MM	.144"
303-0272*	3.2126"	4.0MM	.144"

## Standard Tension 4.0MM Oil Ring Assembly

Part	Bore	Width	Radial
303-0532•	2.9720"	4.0MM	.152"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Standard Tension 4.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0533•	2.9920"	4.0MM	.152"
303-0534•	3.0024"	4.0MM	.152"
303-0535•	3.0120"	4.0MM	.152"
303-0536•	3.0320"	4.0MM	.152"
303-0537•	3.0710"	4.0MM	.154"
303-0538•	3.0909"	4.0MM	.154"
303-0539•	3.1009"	4.0MM	.154"
303-0540•	3.1102"	4.0MM	.154"
303-0541•	3.1302"	4.0MM	.154"
303-0542*	3.1875"	4.0MM	.156"
303-0732*	3.1900"	4.0MM	.168"
303-0543•	3.1929"	4.0MM	.152"
303-0545•	3.2126"	4.0MM	.152"
303-0546•	3.2280"	4.0MM	.156"
303-0547•	3.2677"	4.0MM	.165"
303-0549•	3.2874"	4.0MM	.145"
303-0548•	3.2874"	4.0MM	.165"
303-0550•	3.3071"	4.0MM	.156"
303-0551•	3.3268"	4.0MM	.152"
303-0552•	3.3468"	4.0MM	.139"
303-0553•	3.3668"	4.0MM	.139"
303-0554•	3.3860"	4.0MM	.141"
303-0555•	3.4060"	4.0MM	.141"
303-0556•	3.4153"	4.0MM	.141"
303-0557•	3.4252"	4.0MM	.141"
303-0559•	3.4449"	4.0MM	.145"
303-0558•	3.4450"	4.0MM	.159"
303-0563•	3.4646"	4.0MM	.152"
303-0560•	3.4649"	4.0MM	.159"
303-0561•	3.4749"	4.0MM	.159"
303-0564*	3.4849"	4.0MM	.154"
303-0562•	3.4849"	4.0MM	.159"
303-0565*	3.4941"	4.0MM	.154"
303-0566•	3.5039"	4.0MM	.139"
303-0567*	3.5040"	4.0MM	.154"
303-0731•	3.5239"	4.0MM	.139"
303-0741*	3.5531"	4.0MM	.141"
303-0568•	3.5870"	4.0MM	.152"
303-0569*	3.6066"	4.0MM	.152"
303-0570•	3.6166"	4.0MM	.152"
303-0572•	3.6220"	4.0MM	.152"
303-0571•	3.6266"	4.0MM	.152"
303-0573•	3.6420"	4.0MM	.146"
303-0574•	3.6520"	4.0MM	.146"
303-0576•	3.6610"	4.0MM	.185"
303-0575*	3.6620"	4.0MM	.146"
303-0737•	3.6712"	4.0MM	.140"
303-0577•	3.6814"	4.0MM	.185"
303-0578•	3.6914"	4.0MM	.185"
303-0579•	3.7010"	4.0MM	.185"
303-0580•	3.7599"	4.0MM	.140"
303-0581•	3.7800"	4.0MM	.139"
303-0582•	3.7992"	4.0MM	.139"
303-0583•	3.8090"	4.0MM	.139"
303-0584•	3.8110"	4.0MM	.187"
303-0585•	3.8189"	4.0MM	.139"
303-0586•	3.8325"	4.0MM	.187"

## Standard Tension 4.0MM Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0587•	3.8425"	4.0MM	.187"
303-0588•	3.8525"	4.0MM	.187"
303-0589•	3.8701"	4.0MM	.187"
303-0291•	4.0000"	4.0MM	.156"
303-0723•	4.0200"	4.0MM	.156"
303-0293*	4.0300"	4.0MM	.156"
303-0294	4.0400"	4.0MM	.156"
303-0295	4.0600"	4.0MM	.156"
303-0590*	4.3600"	4.0MM	.187"
303-0591•	4.3800"	4.0MM	.187"
303-0592•	4.3900"	4.0MM	.187"
303-0593•	4.4000"	4.0MM	.187"

## Low Tension 3/16" Oil Ring Assembly

Part	Bore	Width	Radial
303-0284*	3.7800"	3/16"	.201"
303-0273	3.8000"	3/16"	.201"
303-0276	3.8100"	3/16"	.201"
303-0274	3.8100"	3/16"	.201"
303-0275	3.8200"	3/16"	.201"
303-0145	3.8750"	3/16"	.201"
303-0146*	3.8950"	3/16"	.201"
303-0277	3.9000"	3/16"	.201"
303-0147	3.9050"	3/16"	.201"
303-0148*	3.9100"	3/16"	.201"
303-0149	3.9150"	3/16"	.201"
303-0150	3.9300"	3/16"	.201"
303-0151	3.9350"	3/16"	.201"
303-0152*	3.9400"	3/16"	.201"
303-0153*	3.9500"	3/16"	.201"
303-0154*	3.9700"	3/16"	.201"
303-0155	4.0000"	3/16"	.201"
303-0156	4.0100"	3/16"	.201"
303-0157	4.0200"	3/16"	.201"
303-0158	4.0300"	3/16"	.201"
303-0159	4.0400"	3/16"	.201"
303-0160	4.0500"	3/16"	.201"
303-0161	4.0600"	3/16"	.201"
303-0162	4.0700"	3/16"	.201"
303-0163	4.0800"	3/16"	.201"
303-0164	4.0900"	3/16"	.201"
303-0165	4.1000"	3/16"	.201"
303-0166	4.1100"	3/16"	.201"
303-0167	4.1200"	3/16"	.201"
303-0168	4.1250"	3/16"	.201"
303-0657•	4.1300"	3/16"	.201"
303-0169	4.1350"	3/16"	.201"
303-0170	4.1450"	3/16"	.201"
303-0171	4.1550"	3/16"	.201"
303-0172	4.1650"	3/16"	.201"
303-0173	4.1750"	3/16"	.201"
303-0659•	4.1800"	3/16"	.201"
303-0174	4.1850"	3/16"	.201"
303-0175	4.2500"	3/16"	.201"
303-0176	4.2700"	3/16"	.201"
303-0177	4.2800"	3/16"	.201"

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder

## Low Tension 3/16" Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0178	4.2900"	3/16"	.201"
303-0179	4.3100"	3/16"	.201"
303-0180	4.3600"	3/16"	.201"
303-0181	4.3700"	3/16"	.201"
303-0278•	4.3750"	3/16"	.201"
303-0182	4.3800"	3/16"	.201"
303-0183	4.3900"	3/16"	.201"
303-0184	4.4000"	3/16"	.201"
303-0185	4.4200"	3/16"	.201"
303-0661•	4.4400"	3/16"	.201"
303-0662•	4.4700"	3/16"	.201"
303-0204•	4.5000"	3/16"	.201"
303-0205*	4.5300"	3/16"	.201"
303-0206	4.5600"	3/16"	.201"
303-0663•	4.5625"	3/16"	.201"
303-0202	4.6000"	3/16"	.201"
303-0203	4.6200"	3/16"	.201"
303-0665•	4.6250"	3/16"	.201"

## Standard Tension 3/16" Oil Ring Assembly

Part	Bore	Width	Radial
303-0604•	3.4000"	3/16"	.185"
303-0605•	3.4200"	3/16"	.185"
303-0606•	3.4300"	3/16"	.185"
303-0607•	3.4400"	3/16"	.185"
303-0608•	3.4600"	3/16"	.185"
303-0609•	3.5160"	3/16"	.201"
303-0610•	3.5365"	3/16"	.201"
303-0611•	3.5465"	3/16"	.201"
303-0612•	3.5565"	3/16"	.201"
303-0613•	3.6800"	3/16"	.201"
303-0614•	3.7000"	3/16"	.201"
303-0615•	3.7100"	3/16"	.201"
303-0616*	3.7200"	3/16"	.201"
303-0617•	3.7360"	3/16"	.201"
303-0618*	3.7400"	3/16"	.201"
303-0619•	3.7500"	3/16"	.201"
303-0620•	3.7560"	3/16"	.201"
303-0621•	3.7660"	3/16"	.201"
303-0623•	3.7760"	3/16"	.201"
303-0622•	3.7700"	3/16"	.201"
303-0624*	3.7800"	3/16"	.201"
303-0626•	3.7960"	3/16"	.201"
303-0625•	3.7900"	3/16"	.201"
303-0627*	3.8000"	3/16"	.201"
303-0629*	3.8200"	3/16"	.201"
303-0628•	3.8100"	3/16"	.201"
303-0630•	3.8300"	3/16"	.201"
303-0631*	3.8400"	3/16"	.201"
303-0632•	3.8600"	3/16"	.201"
303-0105	3.8750"	3/16"	.201"
303-0106	3.8950"	3/16"	.201"
303-0107	3.9050"	3/16"	.201"
303-0108	3.9100"	3/16"	.201"
303-0109	3.9150"	3/16"	.201"
303-0110	3.9300"	3/16"	.201"

## Standard Tension 3/16" Oil Ring Assembly (cont.)

Part	Bore	Width	Radial
303-0111	3.9350"	3/16"	.201"
303-0112	3.9400"	3/16"	.201"
303-0113	3.9500"	3/16"	.201"
303-0114	3.9700"	3/16"	.201"
303-0633•	4.0000"	3/16"	.153"
303-0115	4.0000"	3/16"	.201"
303-0116	4.0100"	3/16"	.201"
303-0634•	4.0200"	3/16"	.153"
303-0117	4.0200"	3/16"	.201"
303-0635•	4.0300"	3/16"	.153"
303-0118	4.0300"	3/16"	.201"
303-0636•	4.0400"	3/16"	.153"
303-0119	4.0400"	3/16"	.201"
303-0120	4.0500"	3/16"	.201"
303-0121	4.0570"	3/16"	.201"
303-0638•	4.0600"	3/16"	.153"
303-0637•	4.0600"	3/16"	.201"
303-0122	4.0700"	3/16"	.201"
303-0639•	4.0770"	3/16"	.201"
303-0123	4.0800"	3/16"	.201"
303-0640•	4.0870"	3/16"	.201"
303-0124	4.0900"	3/16"	.201"
303-0125	4.1000"	3/16"	.201"
303-0126	4.1100"	3/16"	.201"
303-0641•	4.1170"	3/16"	.201"
303-0127	4.1200"	3/16"	.201"
303-0128	4.1250"	3/16"	.201"
303-0666•	4.1300"	3/16"	.201"
303-0129	4.1350"	3/16"	.201"
303-0130	4.1450"	3/16"	.201"
303-0131	4.1550"	3/16"	.201"
303-0132	4.1650"	3/16"	.201"
303-0133	4.1850"	3/16"	.201"
303-0134	4.2500"	3/16"	.201"
303-0135	4.2700"	3/16"	.201"
303-0136	4.2800"	3/16"	.201"
303-0137	4.2900"	3/16"	.201"
303-0138	4.3100"	3/16"	.201"
303-0258	4.3200"	3/16"	.201"
303-0259*	4.3300"	3/16"	.201"
303-0260	4.3400"	3/16"	.201"
303-0261	4.3500"	3/16"	.201"
303-0139	4.3600"	3/16"	.201"
303-0140	4.3700"	3/16"	.201"
303-0290	4.3750"	3/16"	.201"
303-0141	4.3800"	3/16"	.201"
303-0142	4.3900"	3/16"	.201"
303-0143	4.4000"	3/16"	.201"
303-0144	4.4200"	3/16"	.201"
303-0642•	4.4370"	3/16"	.201"
303-0643•	4.4670"	3/16"	.201"
303-0668•	4.4770"	3/16"	.201"
303-0359	4.5000"	3/16"	.201"
303-0360•	4.5300"	3/16"	.201"
303-0361	4.5625"	3/16"	.201"
303-0669•	4.5630"	3/16"	.201"
303-0670•	4.5730"	3/16"	.201"

**Standard Tension 3/16" Oil Ring Assembly (cont.)**

Part	Bore	Width	Radial
303-0207*	4.5800"	3/16"	.201"
303-0362•	4.6000"	3/16"	.201"
303-0208	4.6100"	3/16"	.201"
303-0644•	4.6250"	3/16"	.201"
303-0749•	4.6300"	3/16"	.201"
303-0645•	4.6750"	3/16"	.201"

**High Tension 3/16" Oil Ring Assembly**

Part	Bore	Width	Radial
303-0186	4.1875"	3/16"	.201"
303-0187	4.2500"	3/16"	.201"
303-0646•	4.3120"	3/16"	.201"
303-0296•	4.3750"	3/16"	.201"
303-0297	4.4370"	3/16"	.201"
303-0298	4.4670"	3/16"	.201"
303-0647•	4.5000"	3/16"	.201"
303-0648•	4.5300"	3/16"	.201"
303-0649•	4.5600"	3/16"	.201"
303-0747•	4.5625"	3/16"	.201"
303-0650•	4.6000"	3/16"	.201"
303-0736	4.6000"	3/16"	.201"
303-0652*	4.6100"	3/16"	.201"
303-0653*	4.6200"	3/16"	.201"
303-0651•	4.6250"	3/16"	.201"
303-0654•	4.6300"	3/16"	.201"
303-0655•	4.6750"	3/16"	.201"
303-0656*	4.7000"	3/16"	.201"
303-0739•	5.0000"	3/16"	.183"

**Standard Tension 4.75MM Oil Ring Assembly**

Part	Bore	Width	Radial
303-0594•	3.5040"	4.75MM	.201"
303-0595•	3.5240"	4.75MM	.201"
303-0596•	3.5340"	4.75MM	.201"
303-0597•	3.5440"	4.75MM	.201"
303-0598•	3.5640"	4.75MM	.201"
303-0599•	3.7800"	4.75MM	.201"
303-0600•	3.8000"	4.75MM	.201"
303-0601•	3.8100"	4.75MM	.201"
303-0602•	3.8200"	4.75MM	.201"
303-0603•	3.8400"	4.75MM	.201"

**Ultra Low Tension U-Flex Oil Ring 1.5MM U-FLEX Oil Ring**

Part	Bore	Width	Radial
PMCU303-0458B*	4.1720"	1.5MM	.105"
PMCU303-0450B	4.1750"	1.5MM	.105"
PMCU303-0451B	4.1770"	1.5MM	.105"
PMCU303-0452B	4.1800"	1.5MM	.105"
PMCU303-0453B	4.1820"	1.5MM	.105"
PMCU303-0454B	4.1850"	1.5MM	.105"
PMCU303-0729B	4.1870"	1.5MM	.105"
PMCU303-0730B	4.1900"	1.5MM	.105"

**Ultra Low Tension U-Flex Oil Ring 2.0MM U-FLEX Oil Ring**

Part	Bore	Width	Radial
PMCU303-0400B	4.1750"	2.0MM	.107"
PMCU303-0402B	4.1770"	2.0MM	.107"
PMCU303-0404B	4.1800"	2.0MM	.107"
PMCU303-0406B	4.1820"	2.0MM	.107"
PMCU303-0408B•	4.1850"	2.0MM	.107"

**Low Tension U-Flex Oil Ring 2.0MM U-FLEX Oil Ring**

Part	Bore	Width	Radial
PMCU303-0401B*	4.1750"	2.0MM	.107"
PMCU303-0403B*	4.1770"	2.0MM	.107"
PMCU303-0405B	4.1800"	2.0MM	.107"
PMCU303-0407B	4.1820"	2.0MM	.107"
PMCU303-0409B•	4.1850"	2.0MM	.107"
PMCU303-0455B•	4.7020"	2.0MM	.110"
PMCU303-0456B•	4.7070"	2.0MM	.110"
PMCU303-0457B•	4.7120"	2.0MM	.110"
PMCU303-0731B•	4.7190"	2.0MM	.110"
PMCU303-0751B•	4.7220"	2.0MM	.110"
PMCU303-0752B•	4.7520"	2.0MM	.110"

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HASTINGS	MAHLE ORIGINAL	HASTINGS	MAHLE ORIGINAL	HASTINGS	MAHLE ORIGINAL	HASTINGS	MAHLE ORIGINAL
2M5501.005	315-0021.005	2M5518.035	315-0028.035	2M5529.005	315-0032.005	C5534	310-0001
2M5501.035	315-0021.035	2M5518.060	315-0028.060	2M5529.025	315-0032.025	C5534.030	310-0001.030
2M5504	315-0051	2M5518.065	315-0028.065	2M5529.030	315-0032.030	C5534.040	310-0001.040
2M5504.020	315-0051.020	2M5519	315-0035	2M5529.035	315-0032.035	C5534.060	310-0001.060
2M5504.030	315-0051.030	2M5519.005	315-0014.005	2M5529.040	315-0032.040	CM5530	310-0010
2M5505.005	315-0005.005	2M5519.005	315-0035.005	2M5529.045	315-0032.045	CM5530.030	310-0010.030
2M5505.010	315-0005.010	2M5519.030	315-0035.030	2M5529.060	315-0032.060	CM5530.040	310-0010.040
2M5505.025	315-0005.025	2M5519.035	315-0035.035	2M5529.065	315-0032.065	CM5530.060	310-0010.060
2M5505.030	315-0005.035	2M5519.040	315-0035.040	2M5535	315-0020	CM5531	310-0006
2M5505.035	315-0005.035	2M5519.060	315-0035.060	2M5535.030	315-0020.030	CM5531.030	310-0006.030
2M5505.045	315-0005.045	2M5519.065	315-0035.065	2M5535.035	315-0020.040	CM5531.040	310-0006.040
2M5505.060	315-0005.065	2M5520.035	315-0003.035	2M5535.060	315-0020.060	CM5531.060	310-0006.060
2M5505.065	315-0005.065	2M5521	315-0031	2M5536.035	315-0010.035	CM5532	310-0004
2M5508	315-0030	2M5521	315-0033	2M5536.065	315-0010.065	CM5532.030	310-0004.030
2M5508	315-0034	2M5521.005	315-0031.005	2M5537	315-0053.005	CM5532.040	310-0004.040
2M5508.005	315-0030.005	2M5521.005	315-0033.005	2M5537.004	315-0053.005	CM5532.060	310-0004.060
2M5508.005	315-0034.005	2M5521.020	315-0031.020	2M5537.034	315-0053.035	CM5533	310-0008
2M5508.020	315-0034.020	2M5521.025	315-0033.025	2M5537.064	315-0053.065	CM5533.030	310-0008.030
2M5508.025	315-0034.025	2M5521.030	315-0031.030	2M5538	315-0049	CM5533.040	310-0008.040
2M5508.030	315-0034.030	2M5521.030	315-0033.030	2M5538.005	315-0049.005	CM5533.060	310-0008.060
2M5508.035	315-0030.035	2M5521.035	315-0031.035	2M5543.005	315-0047.005	CM5534	310-0003
2M5508.035	315-0034.035	2M5521.035	315-0033.035	2M5543.035	315-0047.035	CM5534.030	310-0003.030
2M5508.040	315-0034.040	2M5521.045	315-0031.045	2M5543.065	315-0047.065	CM5534.040	310-0003.040
2M5508.045	315-0034.045	2M5521.045	315-0033.045	2M5544.005	315-0062.005	CR3002	315-0031
2M5508.060	315-0034.060	2M5521.060	315-0031.060	2M5544.035	315-0062.035	SM8527	315-0027.005
2M5508.065	315-0030.065	2M5521.060	315-0033.060	2M5545.005	315-0009.005		
2M5508.065	315-0034.065	2M5521.065	315-0031.065	2M5545.035	315-0009.035		
2M5510.005	315-0004.005	2M5521.065	315-0033.065	2M5561	315-0052		
2M5510.025	315-0004.025	2M5523	315-0036	2M5561.030	315-0052.030		
2M5510.035	315-0004.035	2M5523.005	315-0036.005	2M5561.060	315-0052.060		
2M5510.045	315-0004.045	2M5523.025	315-0036.025	C5530	310-0009		
2M5511.035	315-0048.035	2M5523.030	315-0036.030	C5530.030	310-0009.030		
2M5511.065	315-0048.065	2M5523.035	315-0036.035	C5530.040	310-0009.040		
2M5511005	315-0048.005	2M5523.040	315-0036.040	C5530.060	310-0009.060		
2M5513	315-0023	2M5523.045	315-0036.045	C5531	310-0005		
2M5513.005	315-0022.005	2M5523.060	315-0036.060	C5531.030	310-0005.030		
2M5513.030	315-0023.030	2M5523.065	315-0036.065	C5531.040	310-0005.040		
2M5513.035	315-0022.035	2M5524.005	315-0004.005	C5531.060	310-0005.060		
2M5513.040	315-0023.040	2M5525.060	315-0043.065	C5532	310-0002		
2M5513.060	315-0023.060	2M5525.065	315-0043.065	C5532.030	310-0002.030		
2M5513.065	315-0022.065	2M5528	315-0029	C5532.040	310-0002.040		
2M5515.035	315-0002.035	2M5528.005	315-0029.005	C5532.060	310-0002.060		
2M5515.065	315-0002.065	2M5528.030	315-0029.030	C5533	310-0007		
2M5518	315-0028	2M5528.035	315-0029.035	C5533.030	310-0007.030		
2M5518.005	315-0028.005	2M5528.065	315-0029.065	C5533.040	310-0007.040		
2M5518.030	315-0028.030	2M5529	315-0032	C5533.060	310-0007.060		

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MAHLE MOTOR-SPORTS	MAHLE ORIGINAL	MAHLE MOTOR-SPORTS	MAHLE ORIGINAL
3556MS-15	315-0039.005	4180ML-043	315-0164.055
3576MS-15	315-0039.025	4185MS	315-0032.060
3586MS-15	315-0039.035	4190ML	315-0071.065
3903MS-15	315-0037.005	4190ML-043	315-0164.065
4000MS	315-0036	4250MS	315-0035
4005ML	315-0048.005	4255MS	315-0035.005
4005ML-043	315-0059.005	4280MS	315-0035.030
4025ML	315-0049.025	4285MS	315-0035.035
4025ML-043	315-0059.025	4290MS	315-0035.040
4025MS	315-0036.025	4295MS	315-0035.045
4030ML-043	315-0059.030	4310MS	315-0035.060
4030MS	315-0036.030	4315MS	315-0035.065
4035ML	315-0049.035	4325MS	315-0029
4035ML-043	315-0059.035	4330MS	315-0029.005
4035MS	315-0036.035	4355MS	315-0029.035
4040ML-043	315-0059.040	4360MS	315-0025
4040MS	315-0036.040	4380MS	315-0018.005
4045ML	315-0049.045	4385MS	315-0029.065
4045ML-043	315-0059.045	4390MS	315-0025.030
4045MS	315-0036.045	4420MS	315-0025.060
4060ML-043	315-0059.060	4445MS	315-0057.005
4060MS	315-0036.060	4475MS	315-0057.035
4065ML	315-0049.065	4505ML	315-0141.005
4065ML-043	315-0059.065	4505MS	315-0053.005
4065MS	315-0036.065	4535MS	315-0053.035
4085ML-043	315-0059.085	4565MS	315-0053.065
4125MS	315-0032	4605ML	315-0142.005
4130ML	315-0071.005	4605MS	315-0056.005
4130ML-043	315-0164.005		
4135ML	315-0071.010		
4135ML-043	315-0164.010		
4135MS	315-0032.005		
4140ML-043	315-0164.015		
4140MS	315-0032.015		
4150ML	315-0071.025		
4150ML-043	315-0164.025		
4150MS	315-0032.025		
4155ML-043	315-0164.030		
4155MS	315-0032.030		
4160ML	315-0071.035		
4160ML-043	315-0164.035		
4160MS	315-0032.035		
4165MS	315-0032.040		
4170ML	315-0071.045		
4170ML-043	315-0164.045		
4170MS	315-0032.045		

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SEALED POWER	MAHLE ORIGINAL	SEALED POWER	MAHLE ORIGINAL	SEALED POWER	MAHLE ORIGINAL	SEALED POWER	MAHLE ORIGINAL
R-19100 35	315-0072.035	R-20102	315-0066	R-837540	310-0003.040	R-990430	315-0035.030
R-1013335	315-0057.035	R-20102.005	315-0066.005	R-8902	310-0004	R-990460	315-0035.060
R-101335	315-0057.005	R-20102.020	315-0066.020	R-890230	310-0004.030	R-994135	315-0016.035
R-1013365	315-0057.065	R-20102.025	315-0066.025	R-890240	310-0004.040	R-994165	315-0016.065
R-1013635	315-0026.035	R-20102.030	315-0066.030	R-890260	310-0004.060	R-998515	315-0011.015
R-1020235	315-0021.035	R-20102.035	315-0066.035	R-922435	315-0019.035	R-998525	315-0011.025
R-102025	315-0021.005	R-20102.040	315-0066.040	R-92245	315-0019.005	R-99855	315-0011.005
R-1023035	315-0009.035	R-20102.045	315-0066.045	R-922465	315-0019.065	R10136	315-0026
R-102305	315-0009.005	R-20102.060	315-0066.060	R-922835	315-0044.035	R10144	315-0036
R-1024635	315-0024.035	R-20104.005	315-0068.005	R-927835	315-0003.035	R1024825	315-0032.025
R-1024645	315-0024.045	R-20104.025	315-0068.025	R-92785	315-0003.005	R1024835	315-0032.035
R-102465	315-0024.005	R-20105.025	315-0069.025	R-927865	315-0003.065	R102485	315-0032.005
R-1024935	315-0046.035	R-20106.005	315-0070.005	R-928165	315-0043.065	R10316	315-0054.005
R-1031635	315-0054.035	R-20106.010	315-0070.010	R-93325	315-0058.005	R10375	315-0032
R-103165	315-0054.005	R-20106.025	315-0070.025	R-934435	315-0002.035	R1037530	315-0032.030
R-1031735	315-0001.035	R-20106.030	315-0070.030	R-93445	315-0002.005	R1037540	315-0032.040
R-103175	315-0001.005	R-2010735	315-0050.035	R-934465	315-0002.065	R1039335	315-0027.035
R-10332	315-0052	R-2010745	315-0050.045	R-934625	315-0004.025	R1039365	315-0027.065
R-10374	315-0023	R-2010765	315-0050.065	R-934635	315-0004.035	R10451	315-0053.005
R-1037430	315-0023.030	R-20108	315-0071	R-93465	315-0004.005	R10452	315-0055.005
R-1037460	315-0023.060	R-20108.005	315-0071.005	R-93465	315-0004.015	R10519	315-0056.005
R-1045135	315-0053.035	R-20108.020	315-0071.020	R-934665	315-0004.065	R10593	315-0025
R-104515	315-0053.005	R-20108.025	315-0071.025	R-9357	315-0008.005	R1059330	315-0025.030
R-10471	315-0020	R-20108.030	315-0071.030	R-935735	315-0008.035	R19100 5	315-0072.005
R-1047130	315-0020.030	R-20108.035	315-0071.035	R-935765	315-0008.065	R19100 65	315-0072.065
R-1047140	315-0020.040	R-20108.040	315-0071.040	R-937435	315-0010.035	R19108 5	315-0080.005
R-105195	315-0056.005	R-20108.045	315-0071.045	R-93745	315-0010.005	R19110 5	315-0082.005
R-1057635	315-0013.035	R-20108.060	315-0071.060	R-9401	315-0005.005	R20107	315-0050
R-105765	315-0013.005	R-20108.065	315-0071.065	R-9401	315-0005.010	R2010935	315-0017.035
R-10596	315-0039.005	R-5877	310-0005	R-9401	315-0005.025	R2010945	315-0017.045
R-10598	315-0037.005	R-587735	315-0030.035	R-9401	315-0005.035	R201095	315-0017.005
R-2010025	315-0015.025	R-587835	315-0048.035	R-9401	315-0005.045	R2010965	315-0017.065
R-2010035	315-0015.035	R-587935	315-0022.035	R-9401	315-0005.065	R5877	315-0030
R-201005	315-0015.005	R-58795	315-0022.005	R-94065	315-0014.005	R5877	315-0034
R-20101 25	315-0059.025	R-587965	315-0022.065	R-954835	315-0047.035	R5959	315-0031
R-20101 35	315-0059.035	R-588335	315-0040.035	R-95485	315-0047.005	R5959	315-0033
R-20101 40	315-0059.040	R-595935	315-0031.035	R-954865	315-0047.065	R9278	315-0029
R-20101 45	315-0059.045	R-6375	310-0001	R-960235	315-0062.035	R9342	315-0031
R-20101 5	315-0059.005	R-637530	310-0001.030	R-962135	315-0012.035	R9342	315-0033
R-20101 60	315-0059.060	R-637540	310-0001.040	R-962165	315-0012.065	R9342	315-0034
R-20101 65	315-0059.065	R-6902	310-0002	R-9745	315-0035.005	R934225	315-0033.025
R-20102	315-0060	R-6902.030	310-0002.030	R-974535	315-0035.035	R934235	315-0033.035
R-20102	315-0060.020	R-6902.040	310-0002.040	R-974565	315-0035.065	R93425	315-0033.005
R-20102	315-0060.030	R-6902.060	310-0002.060	R-979835	315-0029.030	R9343	315-0034
R-20102	315-0060.040	R-8375	310-0003	R-97995	315-0018.005	R934325	315-0034.025
R-20102	315-0060.060	R-837530	310-0003.030	R-990360	315-0034.060	R934335	315-0034.035

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder



SEALED POWER	MAHLE ORIGINAL
R93435	315-0034.005
R9344	315-0035
R9401	315-0036
R9453	315-0036
R9590	315-0028
R959035	315-0028.035
R95905	315-0028.005
R959065	315-0028.065
R9745	315-0035
R9771	315-0036
R977135	315-0036.035
R977165	315-0036.065
R9798	315-0029
R979835	315-0029.035
R97985	315-0029.005
R979865	315-0029.065
R9902	315-0036
R990230	315-0036.030
R990260	315-0036.060
R9903	315-0034
R990330	315-0034.030
R9904	315-0035
R9905	315-0028
R990530	315-0028.030
R990560	315-0028.060
R9968	315-0033
R996830	315-0033.030
R996860	315-0033.060

• New Number, S/S Supersession, \* Discontinued, † 4 Cylinder